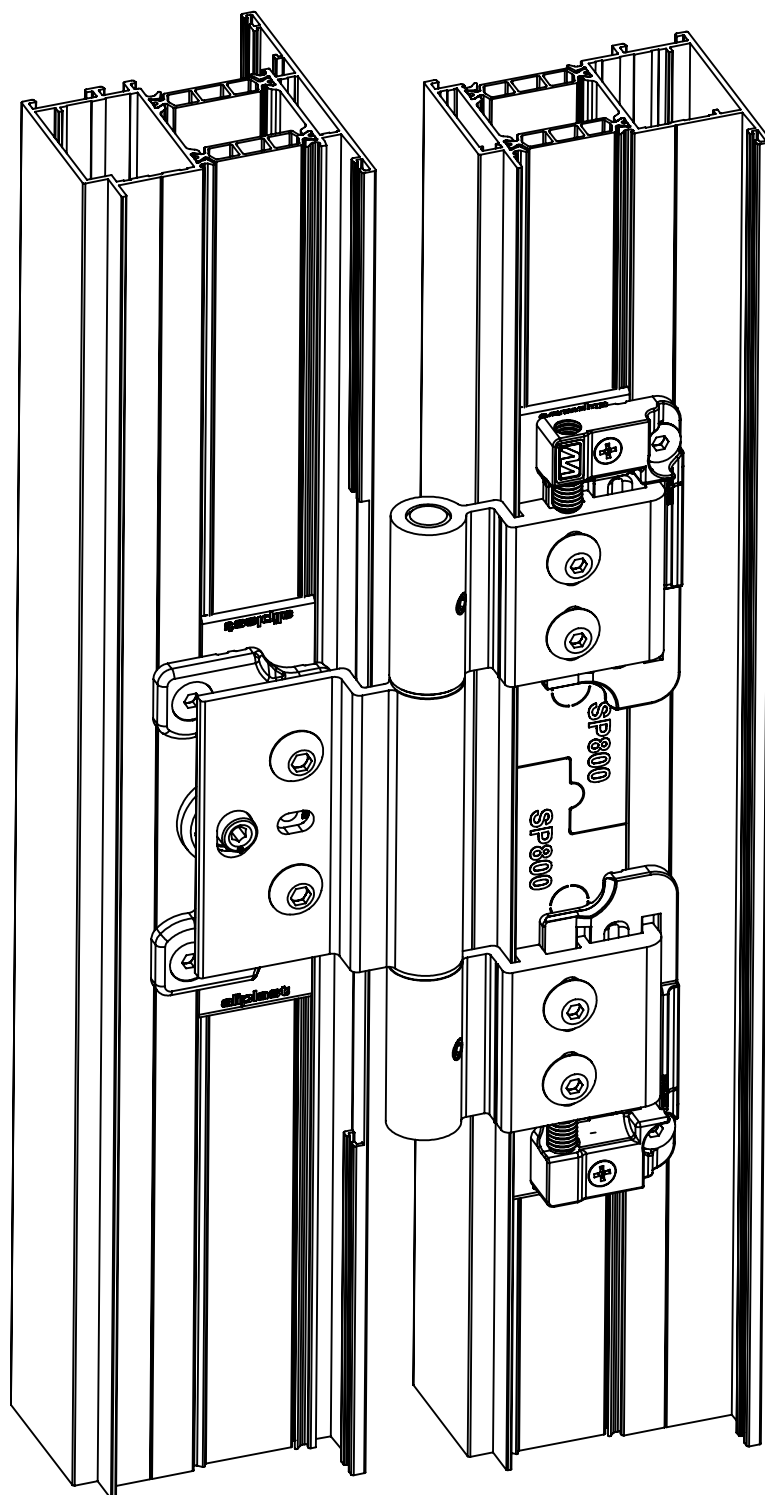




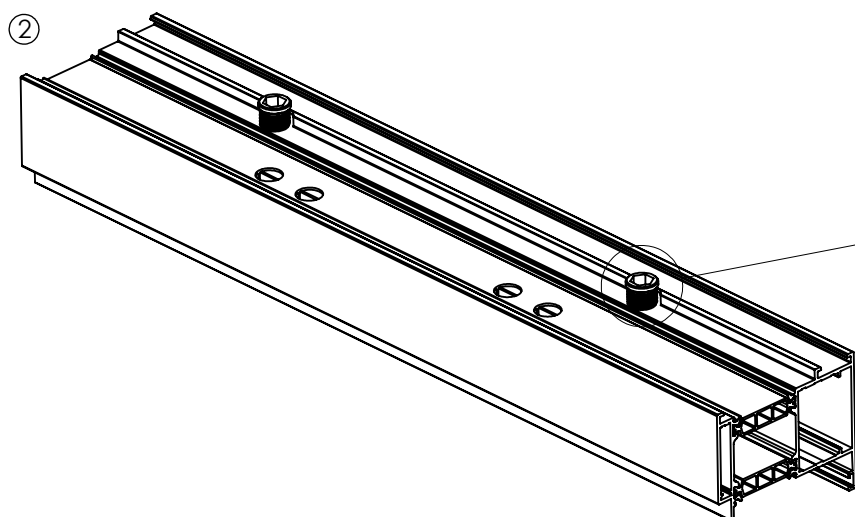
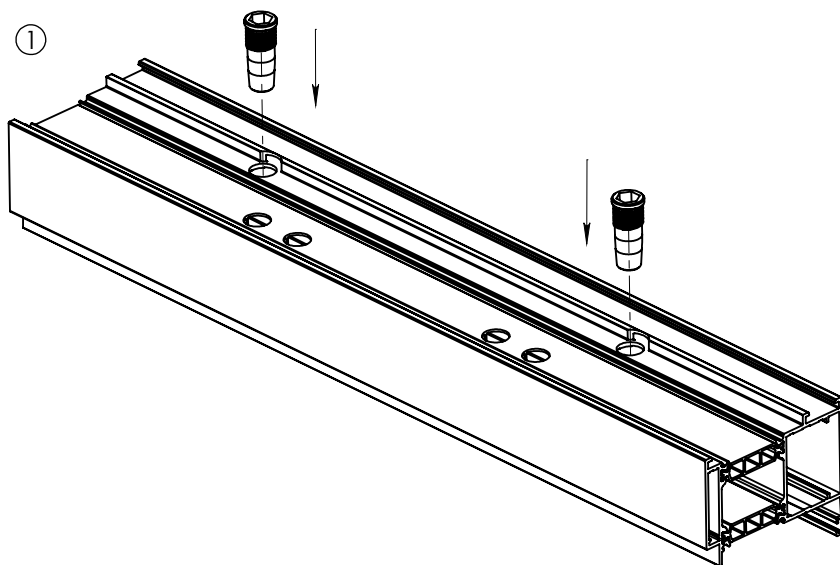
MONTAŻ ZAWIASU ROLKOWEGO WR WALA ROLLER HINGE WR WALA MANUAL

SYSTEM ALIPLAST SP800

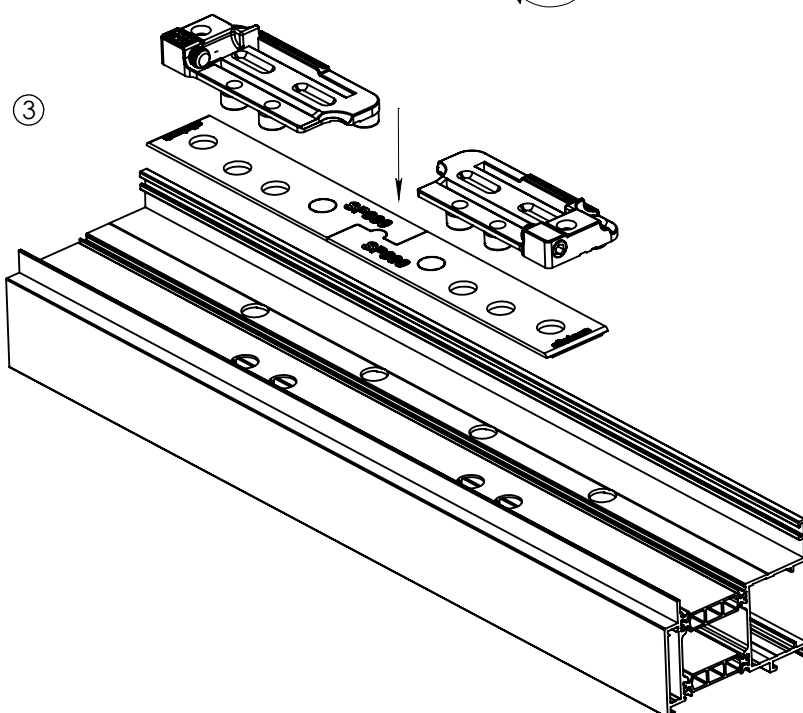


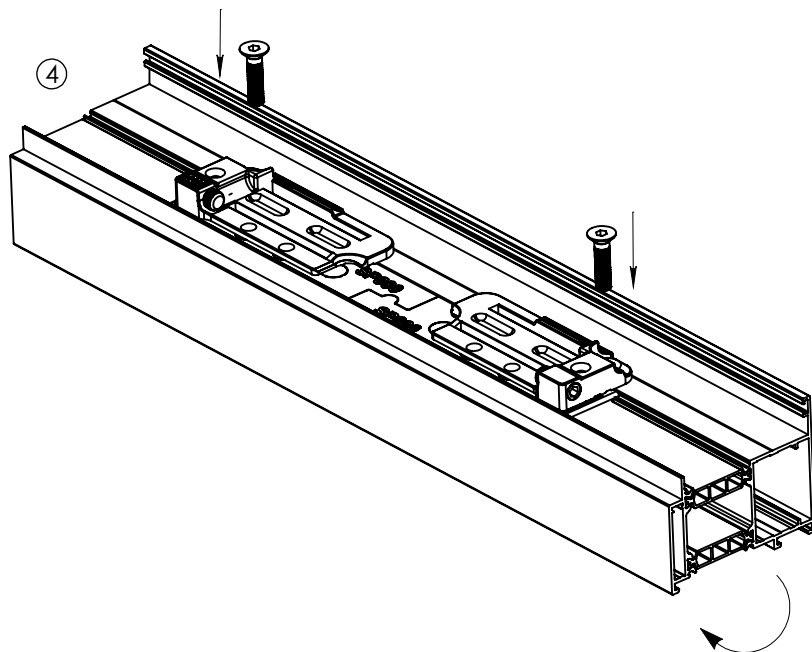
DRZWI OTWIERANE NA ZEWNĄTRZ: DOOR OPENING OUTWARD

Montaż w ościeżnicy (zabudowa indywidualna):
Frame (individual assembly):

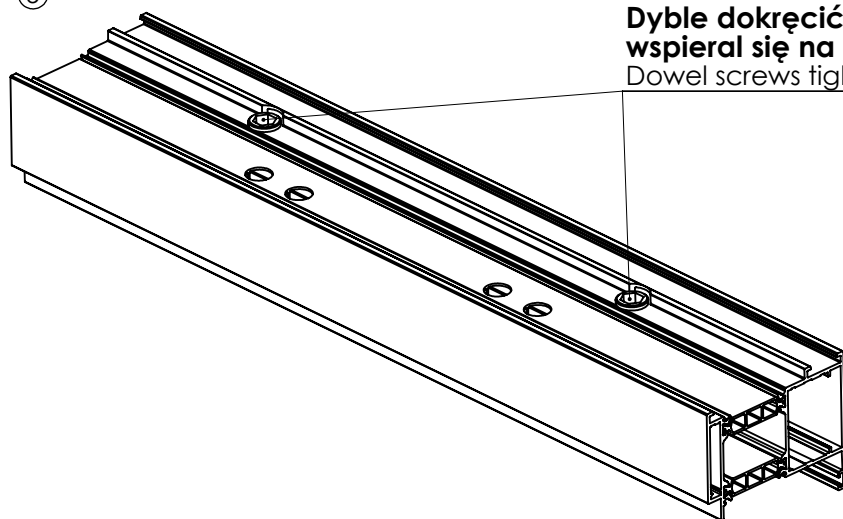


**Dyble wkręcić częściowo,
ale nie dokręcać**
*Dowel screws screw on
slightly*



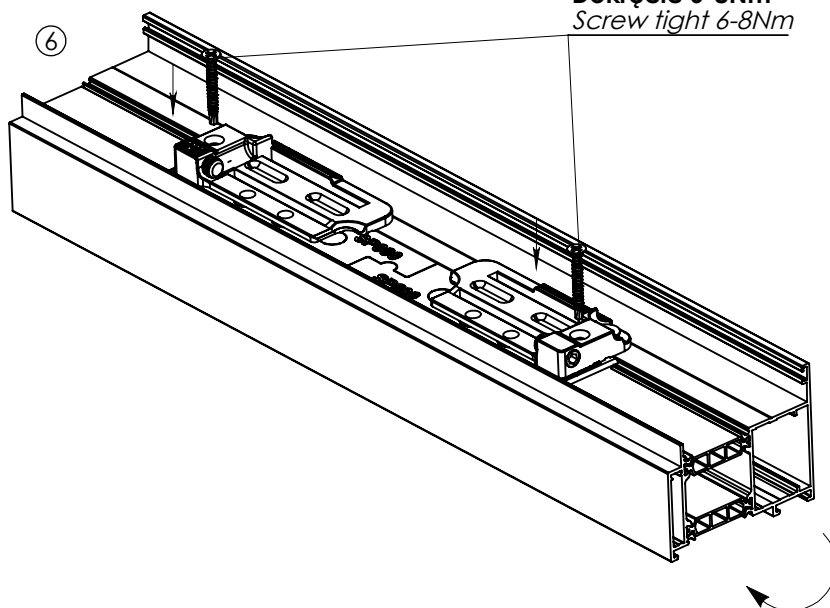


⑤

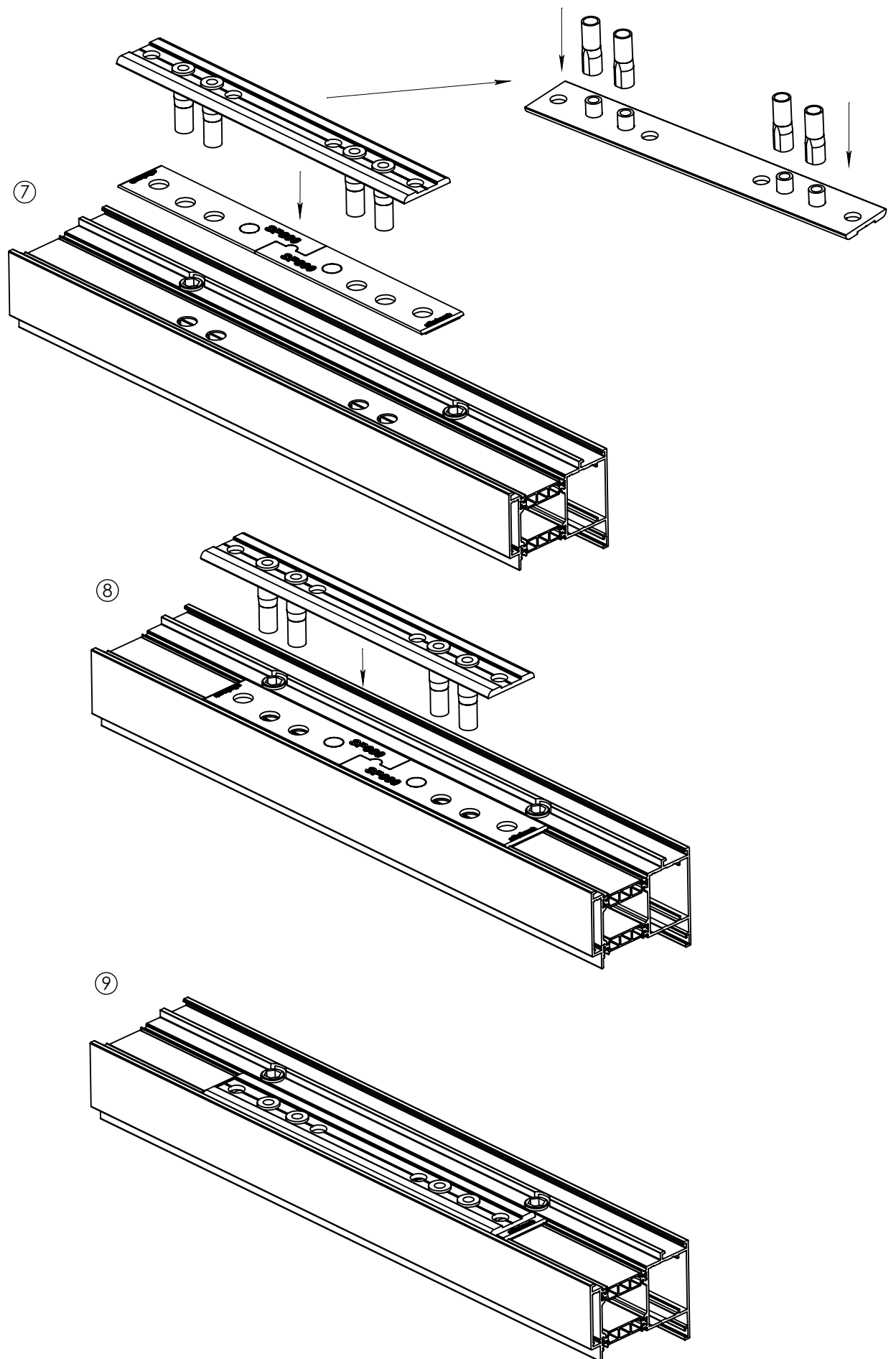


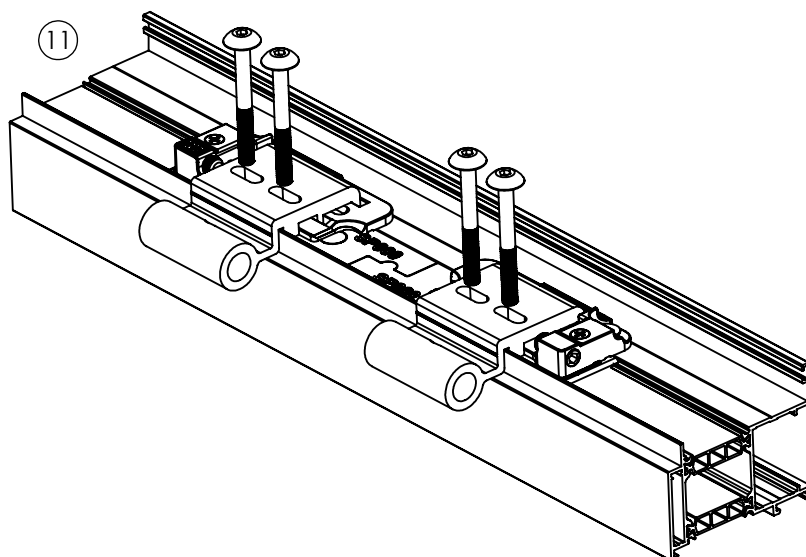
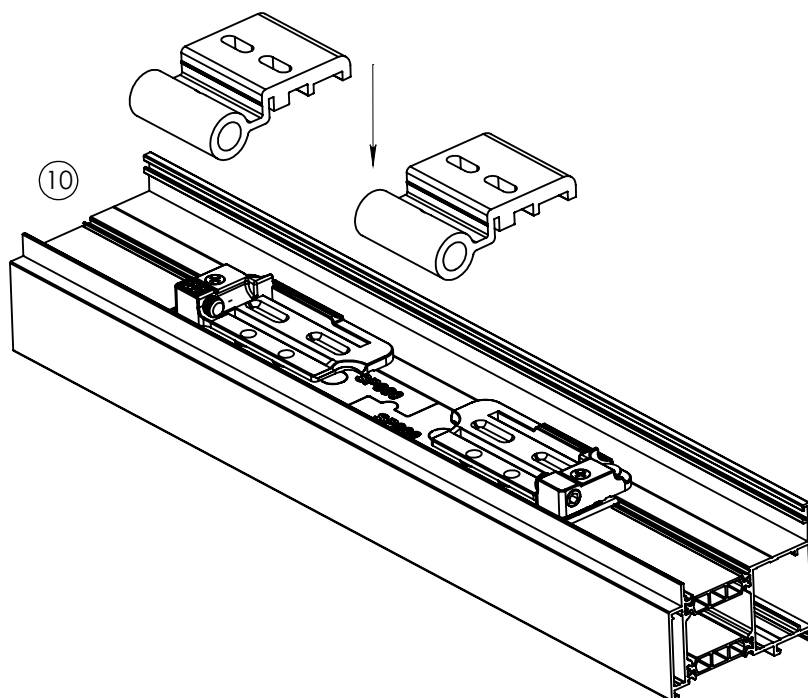
**Dyble dokręcić (4-6Nm), tak aby kołnierz
wspierał się na płaskiej powierzchni profilu.**
Dowel screws tight 4-6Nm

⑥

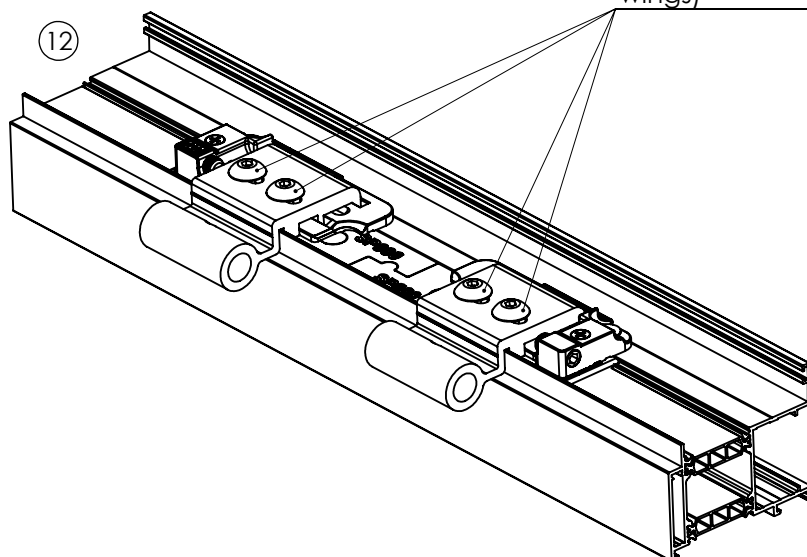


Dokręcić 6-8Nm
Screw tight 6-8Nm

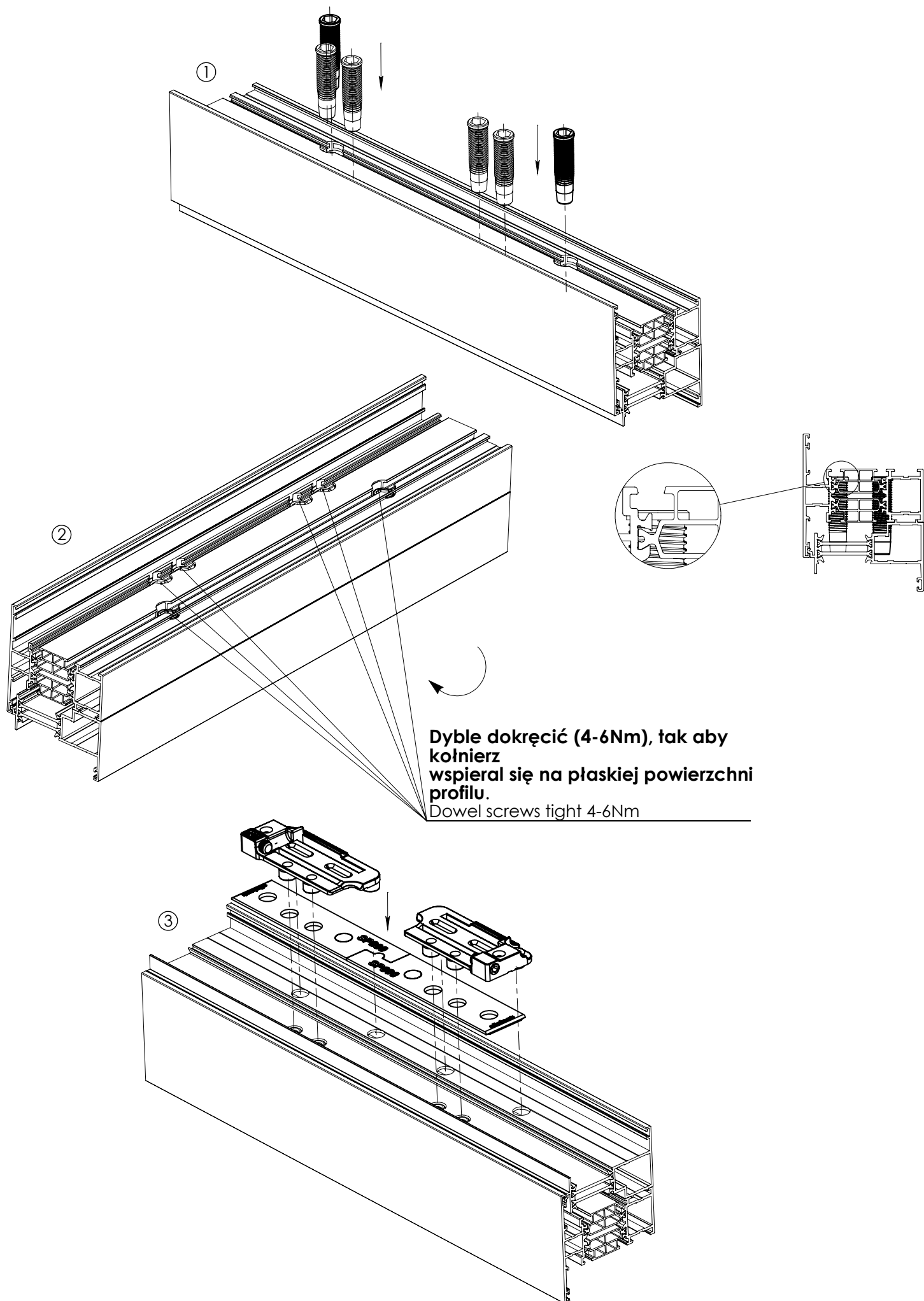


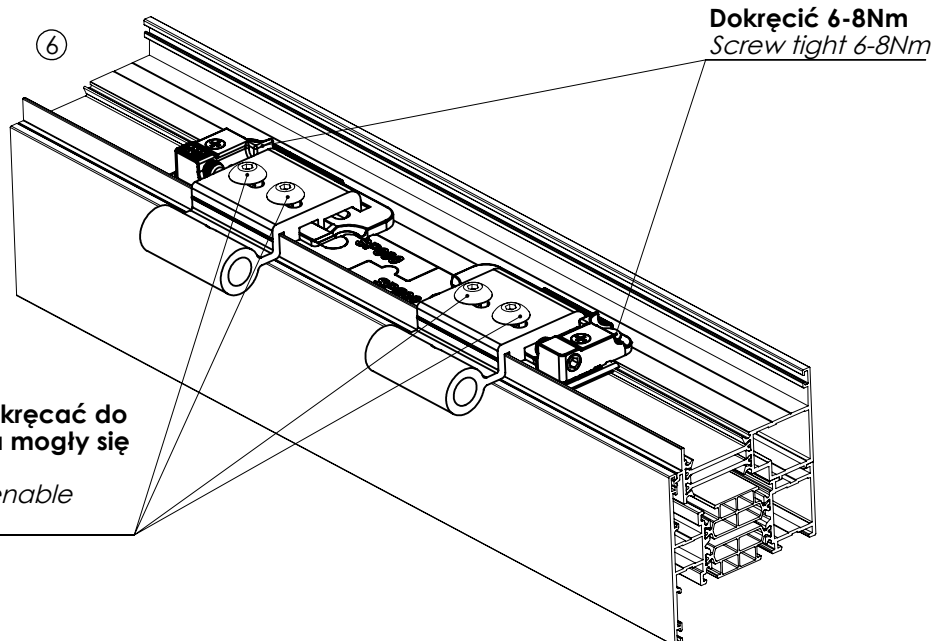
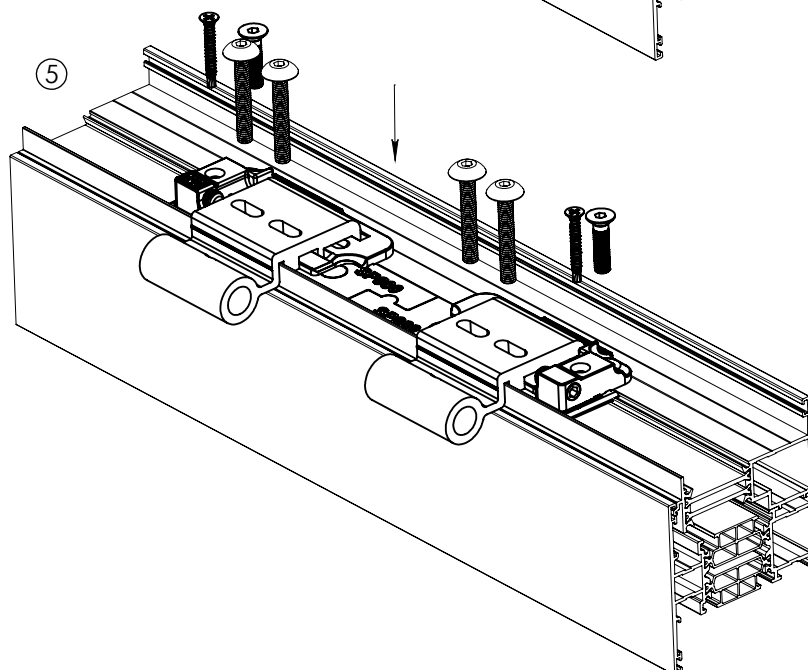
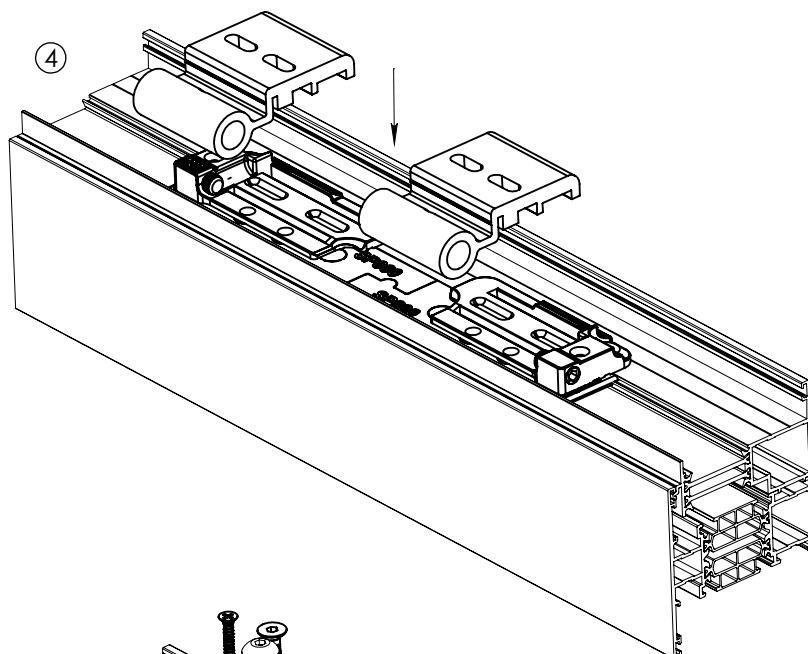


**Przykręcić, ale nie dokręcać do oporu,
aby skrzydełka mogły się przesuwac**
(Screw on slightly to enable movement of
wings)

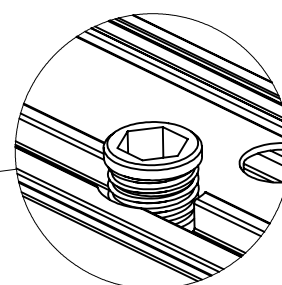
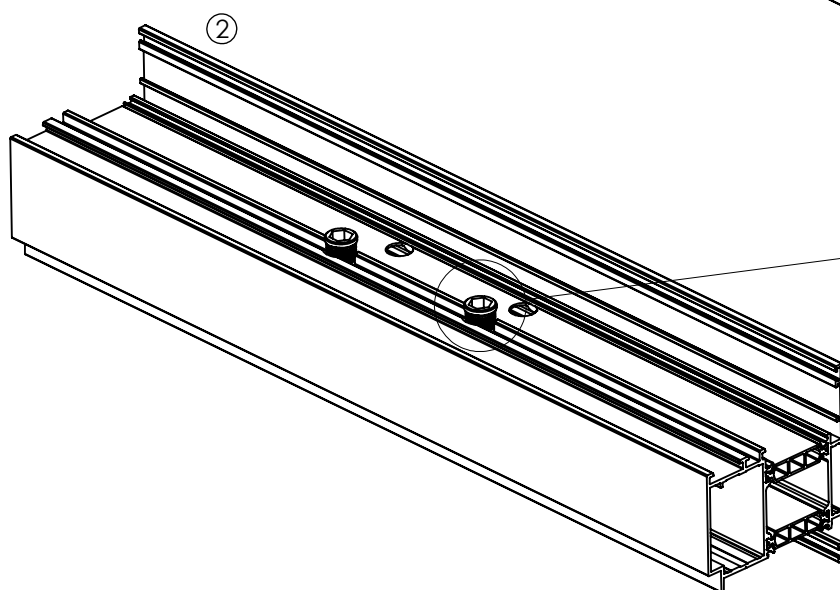
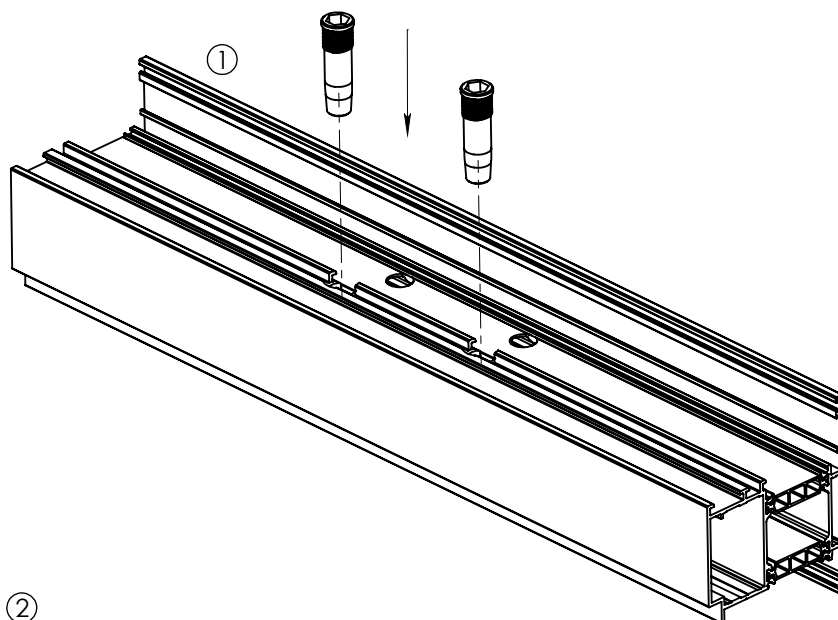


Montaż w ościeżnicy (zabudowa witrynowa):
Frame (display window assembly):

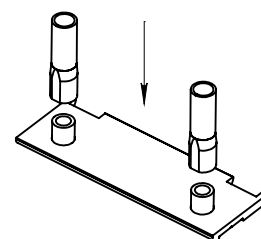
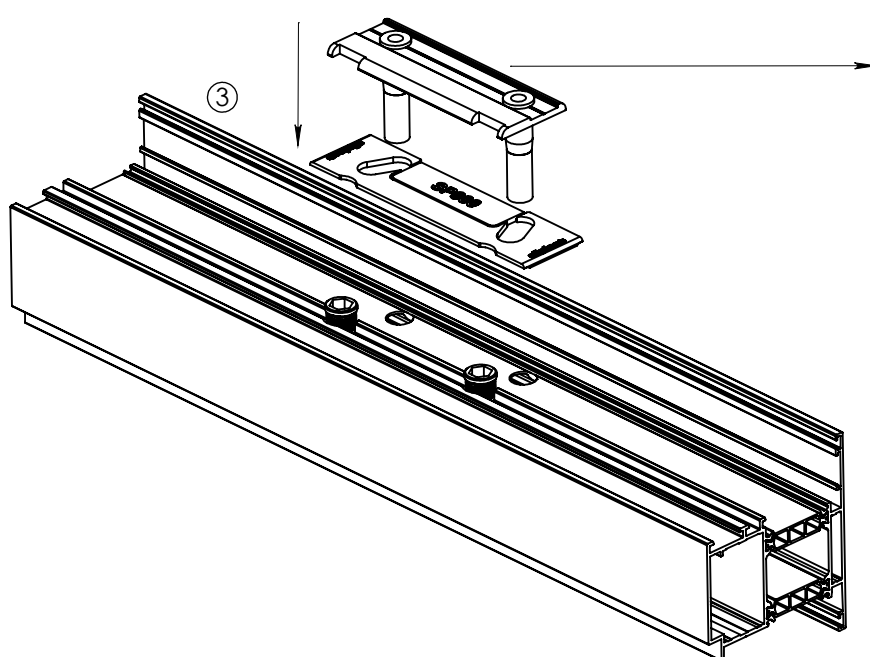


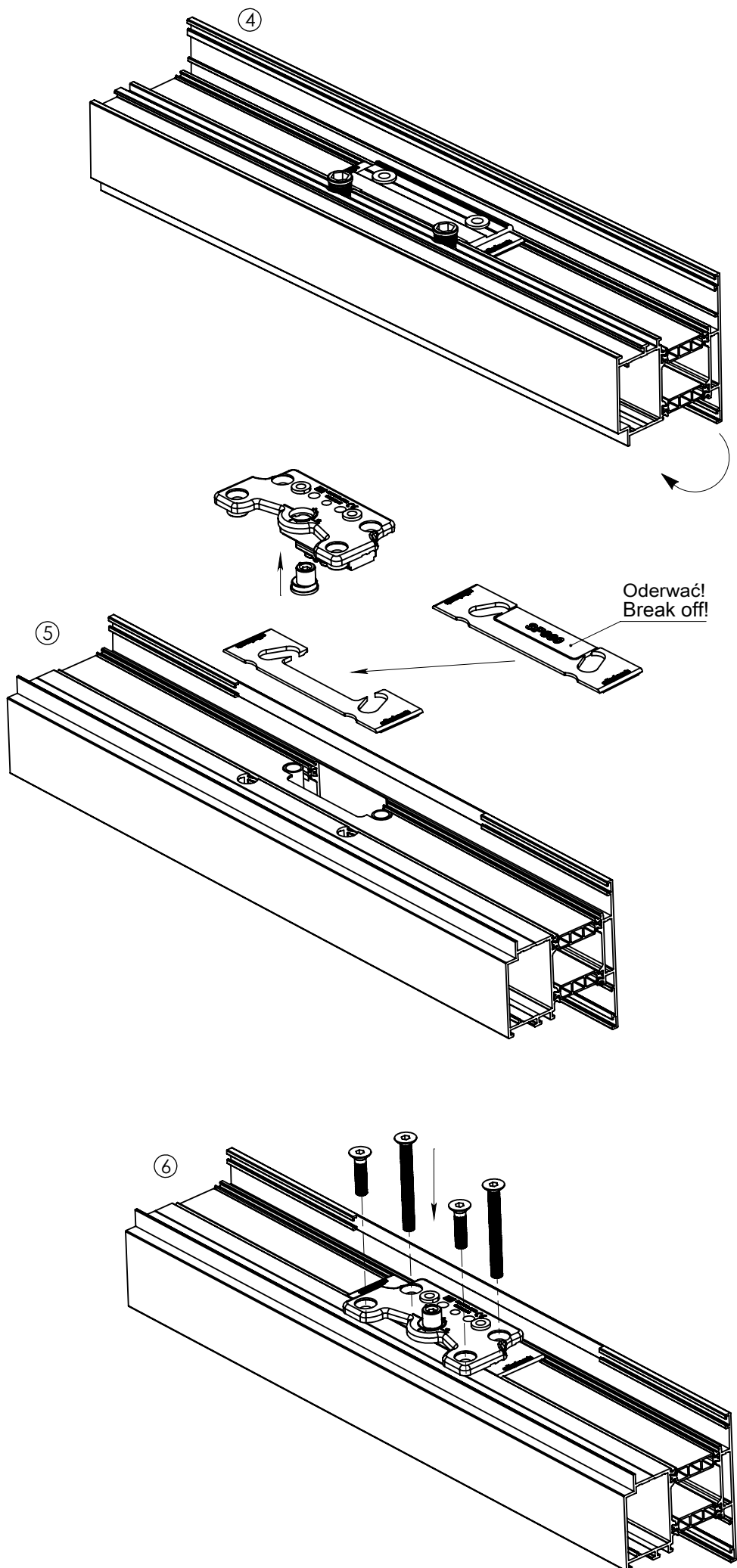


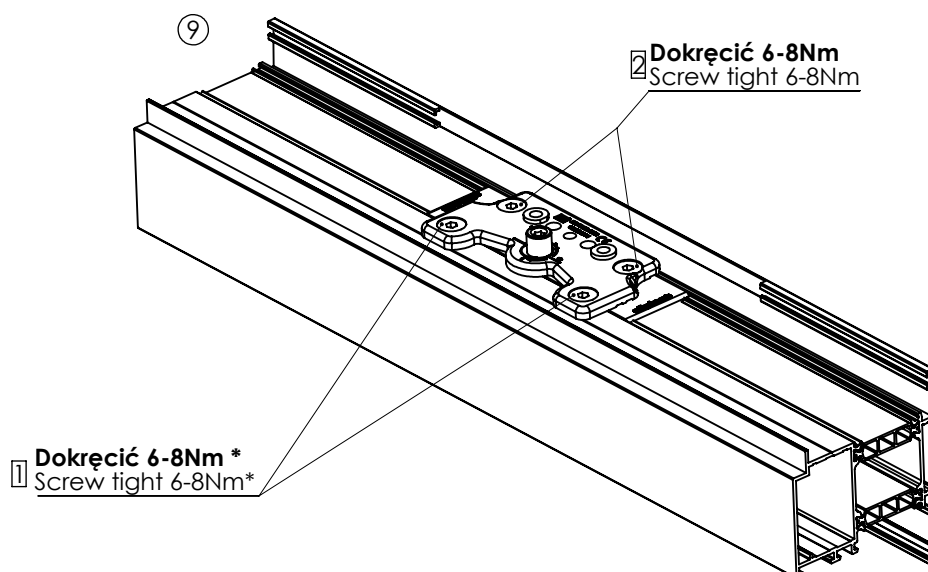
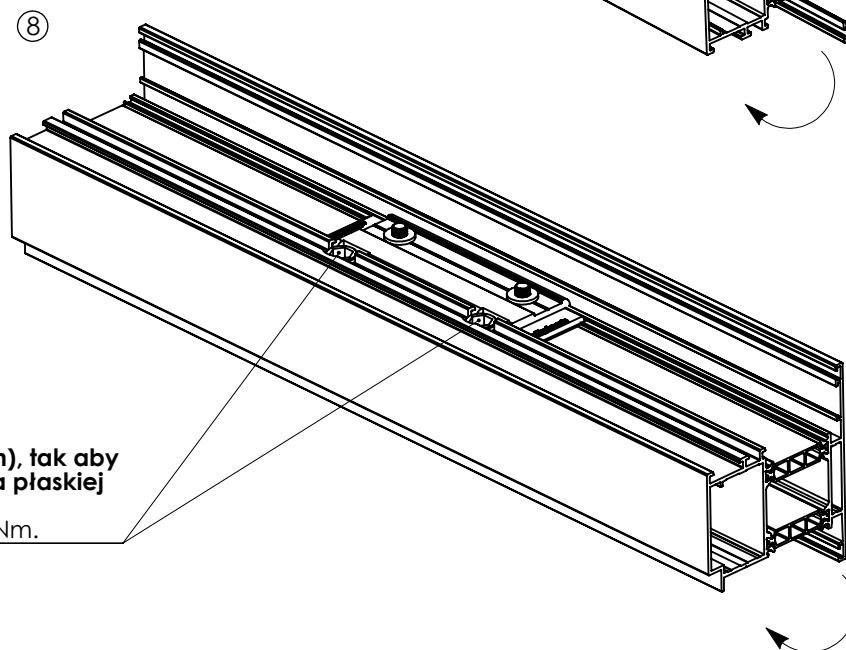
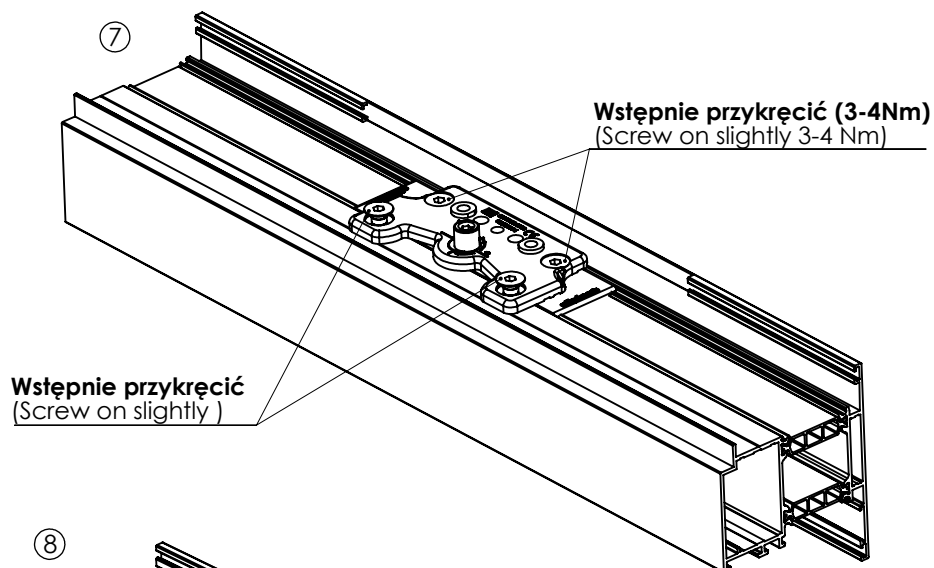
Montaż w skrzydle drzwi:
Door assembly:



Dyble wkręcić częściowo,
ale nie dokręcać
Dowel screws screw on
slightly

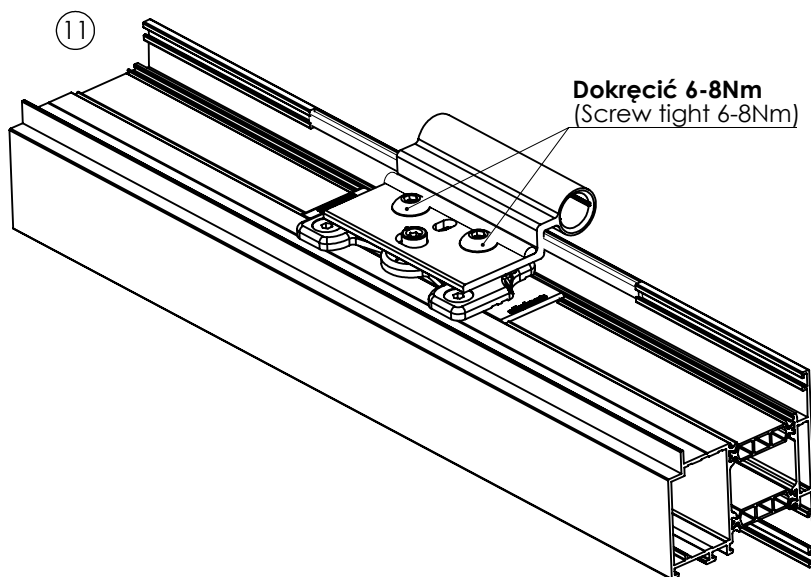
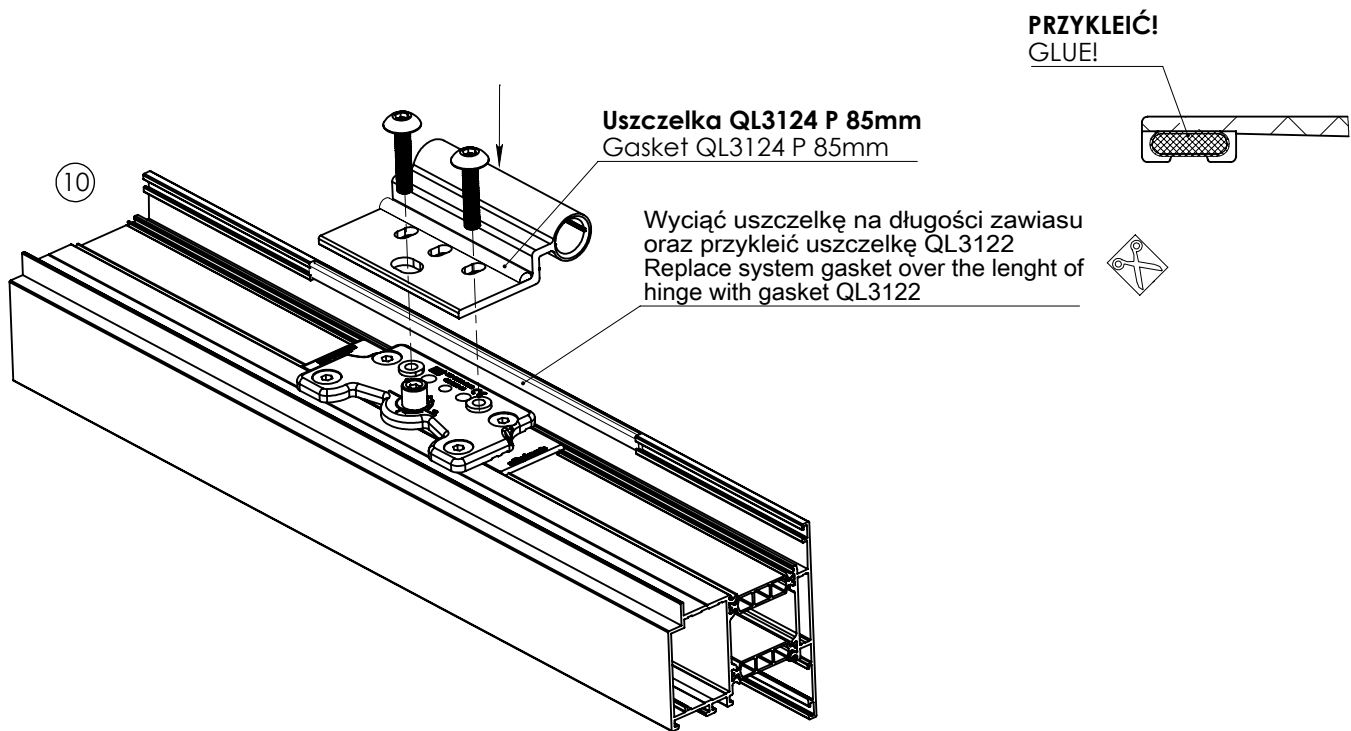






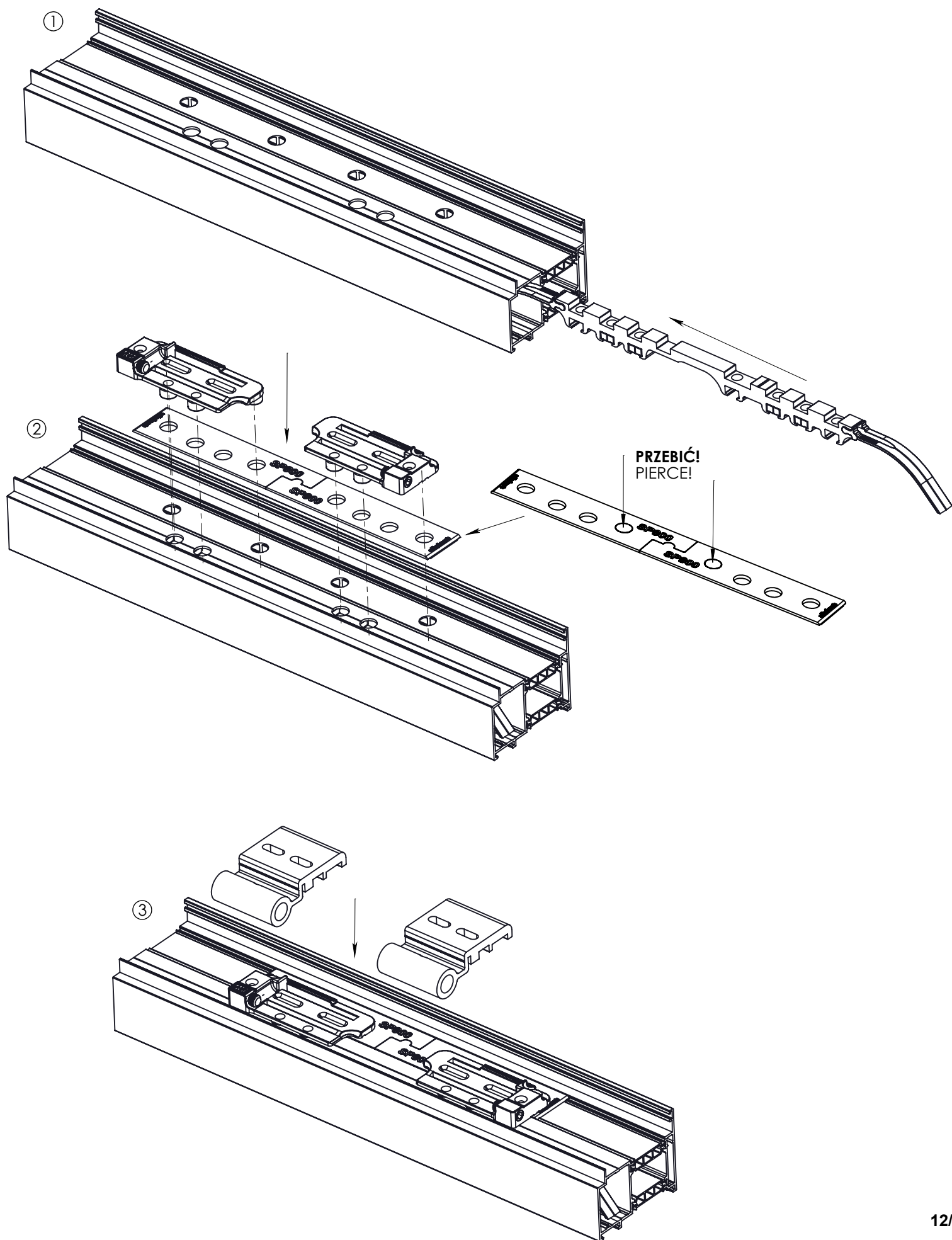
* w pierwszej kolejności dokręcić rząd śrub w aluminium [1] następnie w przekładce [2]

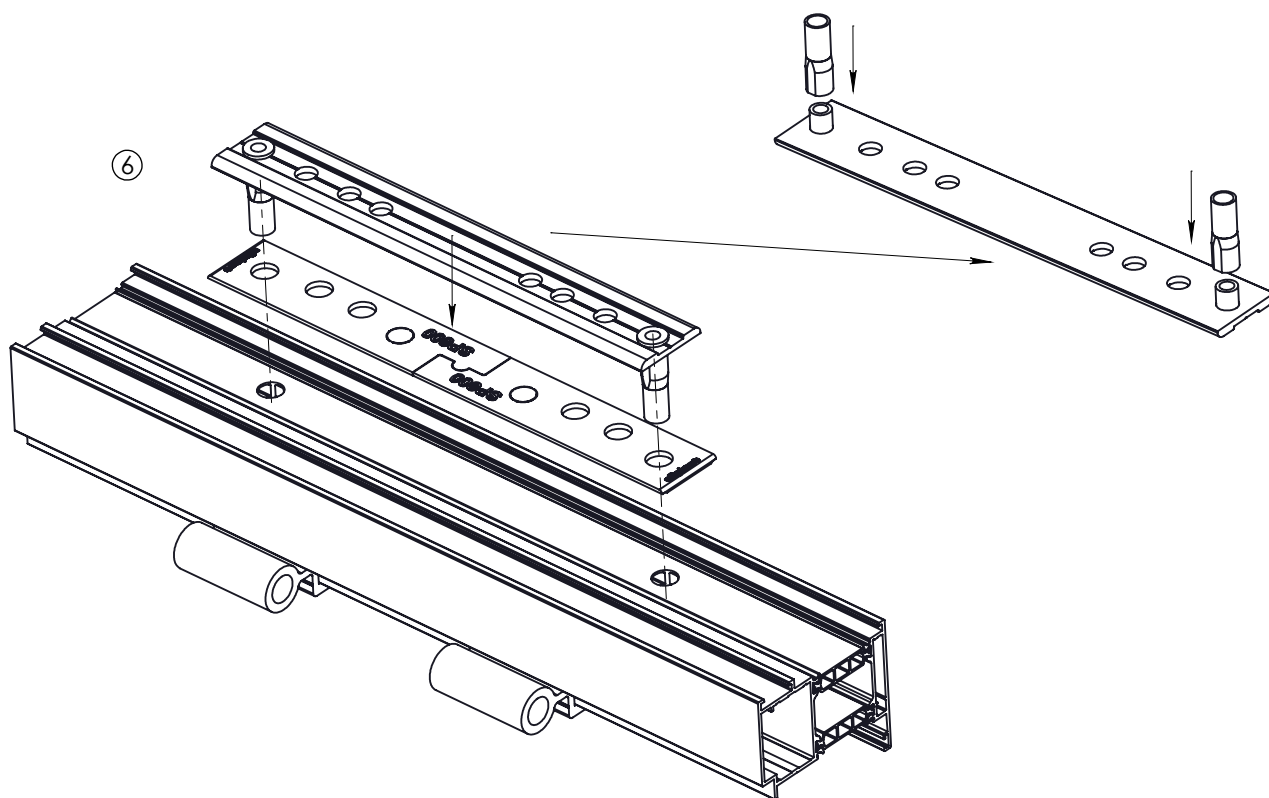
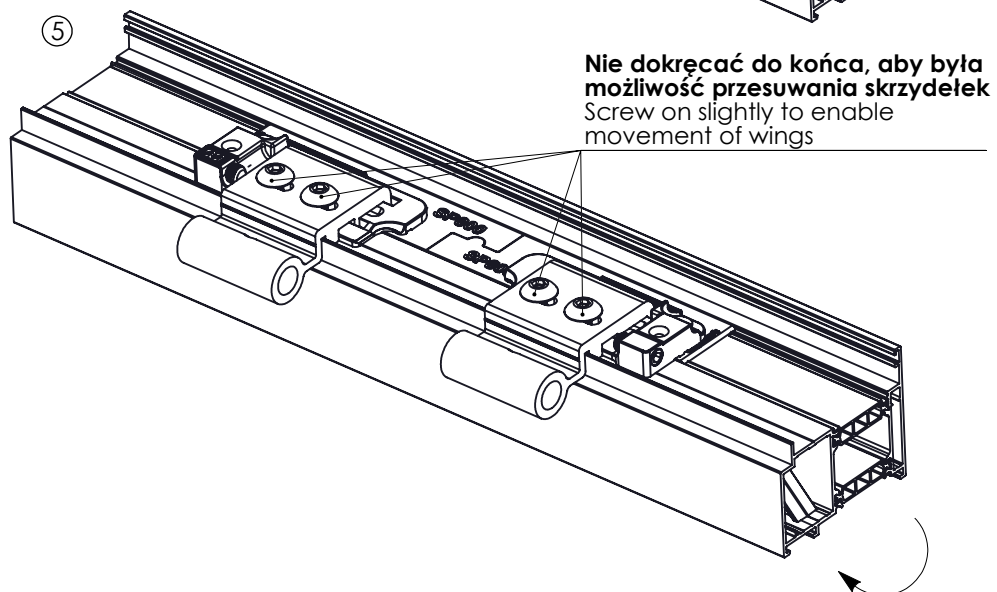
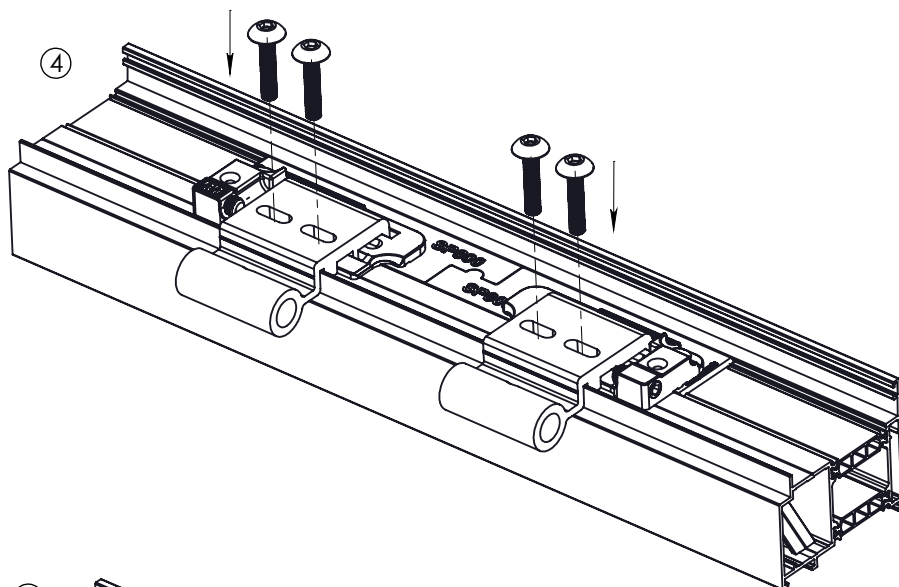
* first follow step [1]!

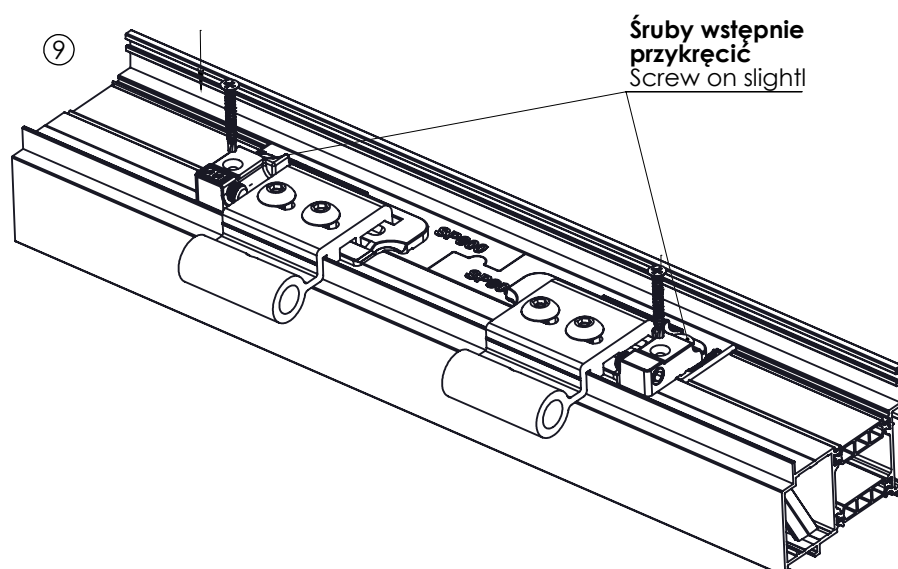
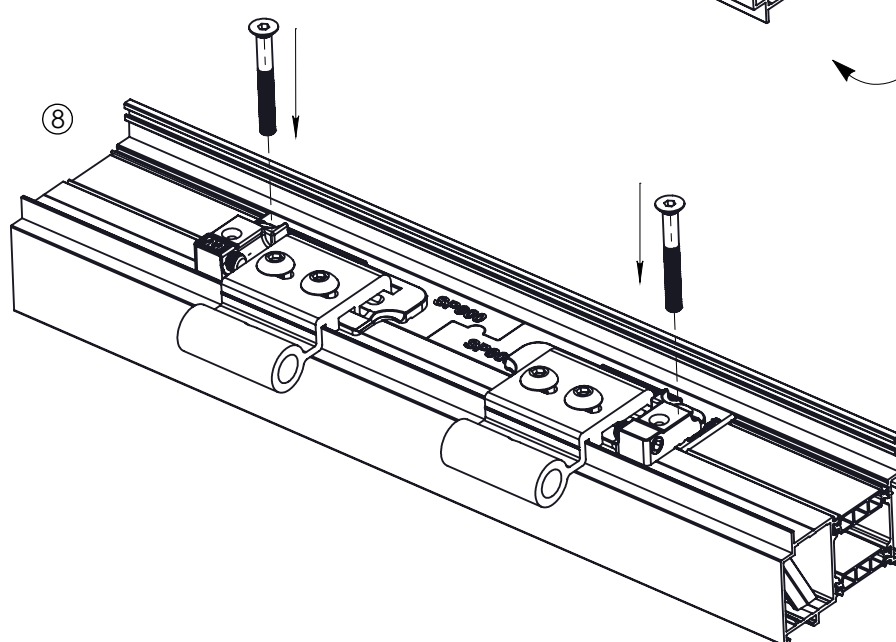
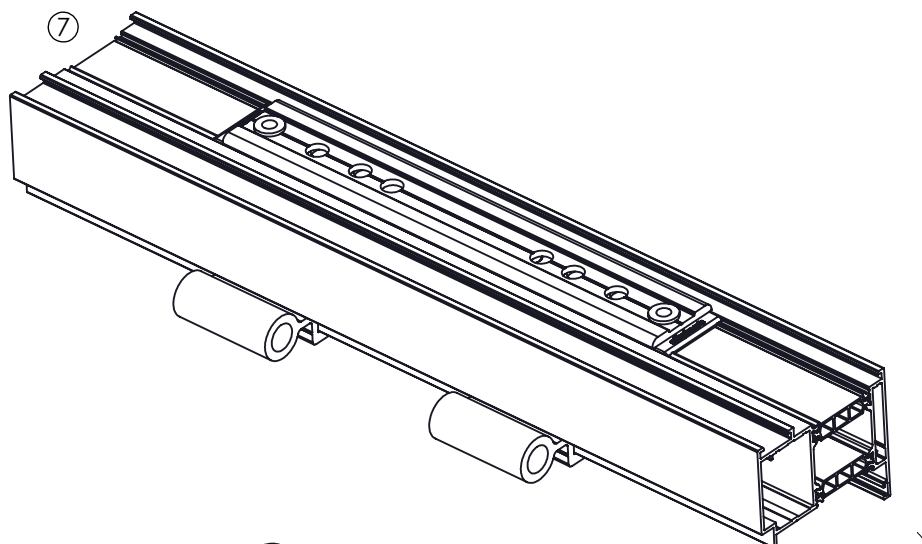


DRZWI OTWIERANE DO WEWNĄTRZ: DOOR OPENING INWARD

Montaż w ościeżnicy (zabudowa indywidualna):
Frame (individual assembly):

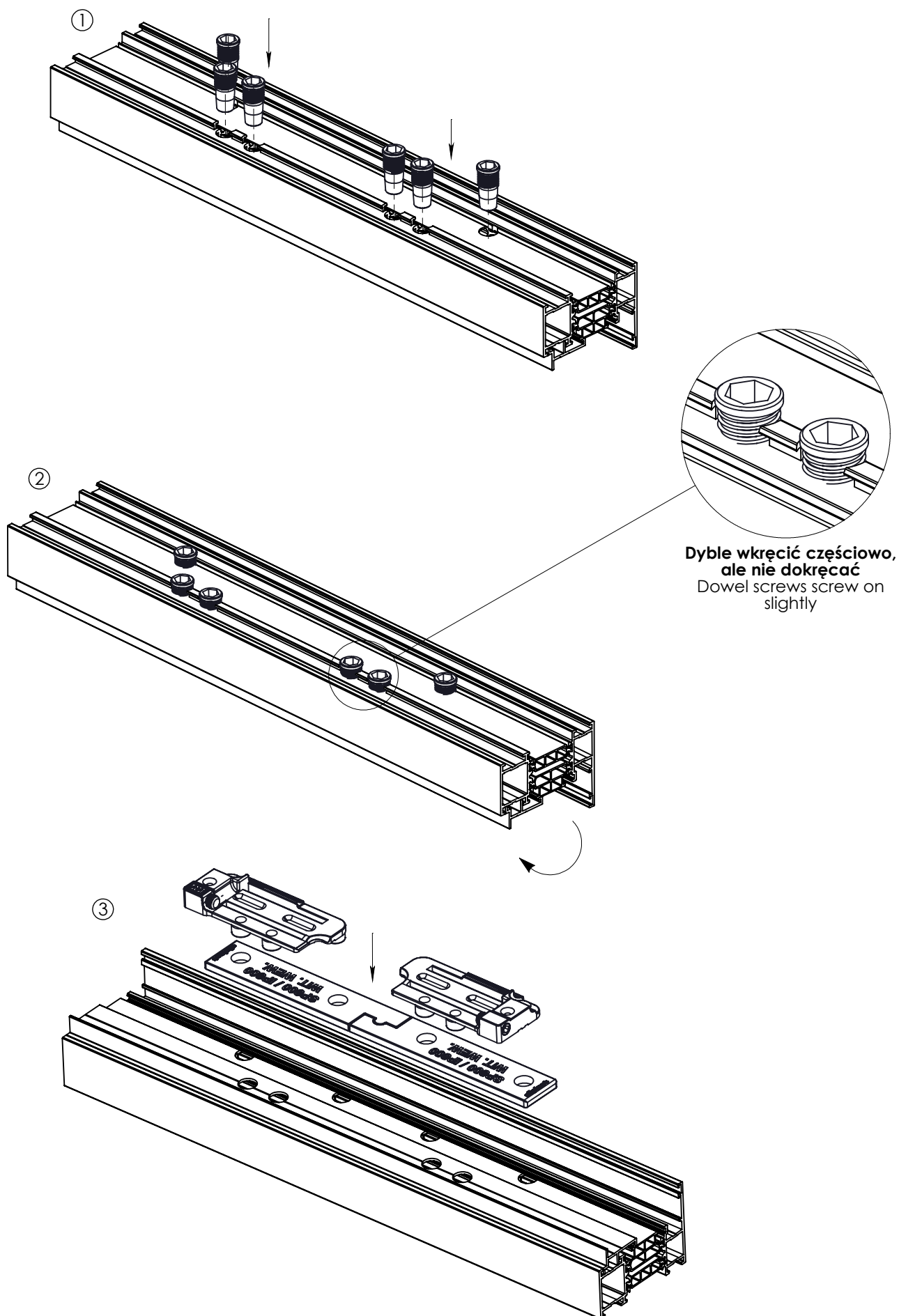


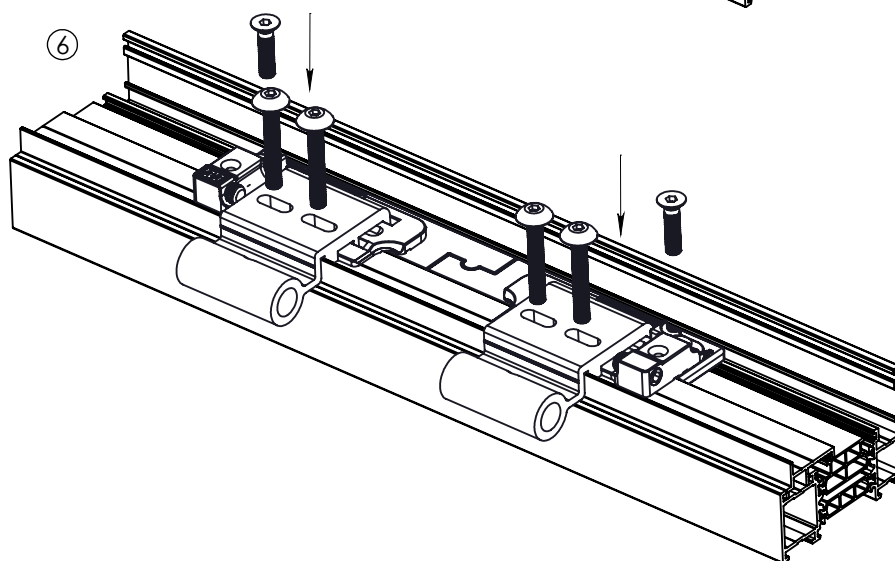
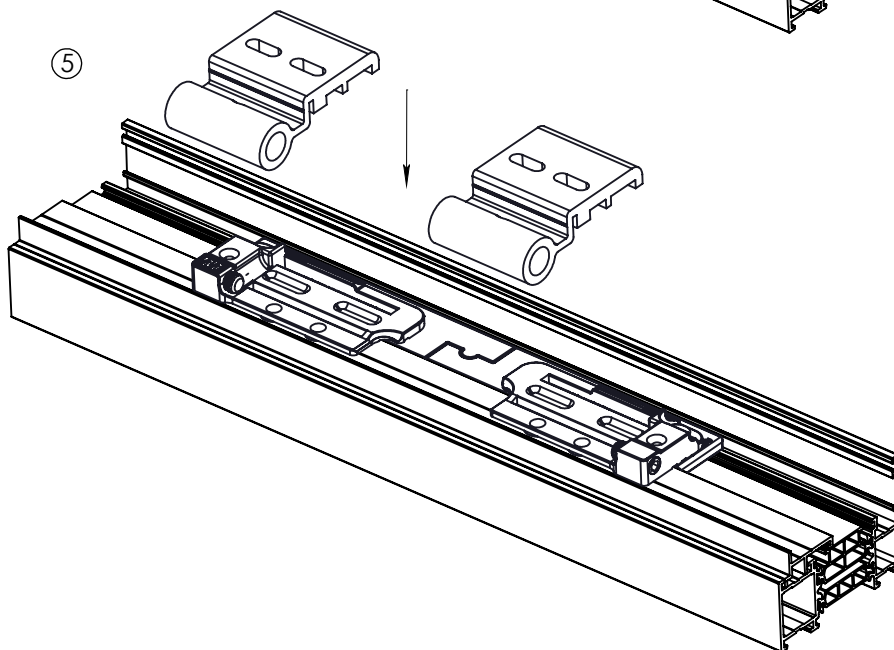
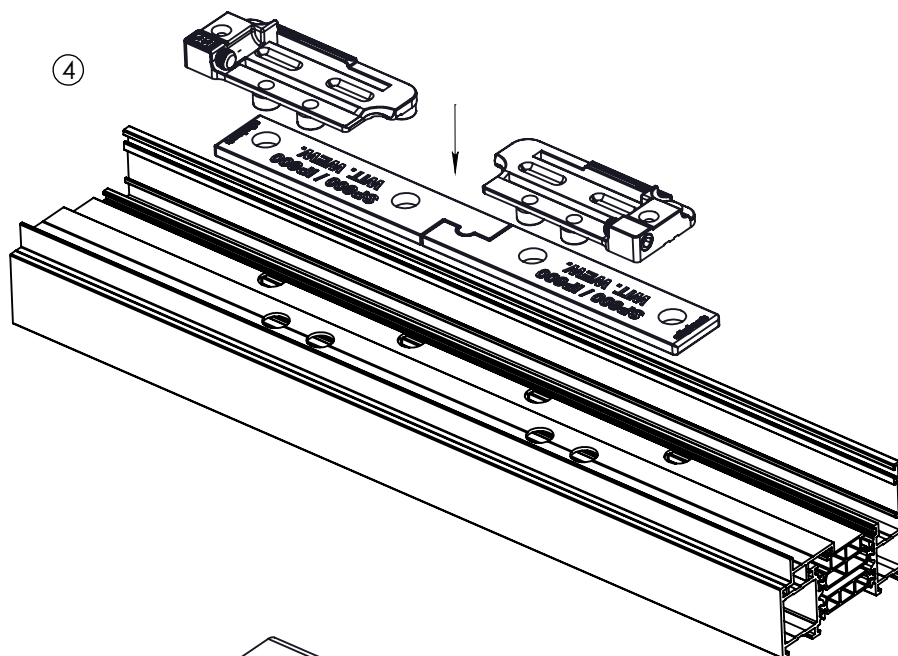


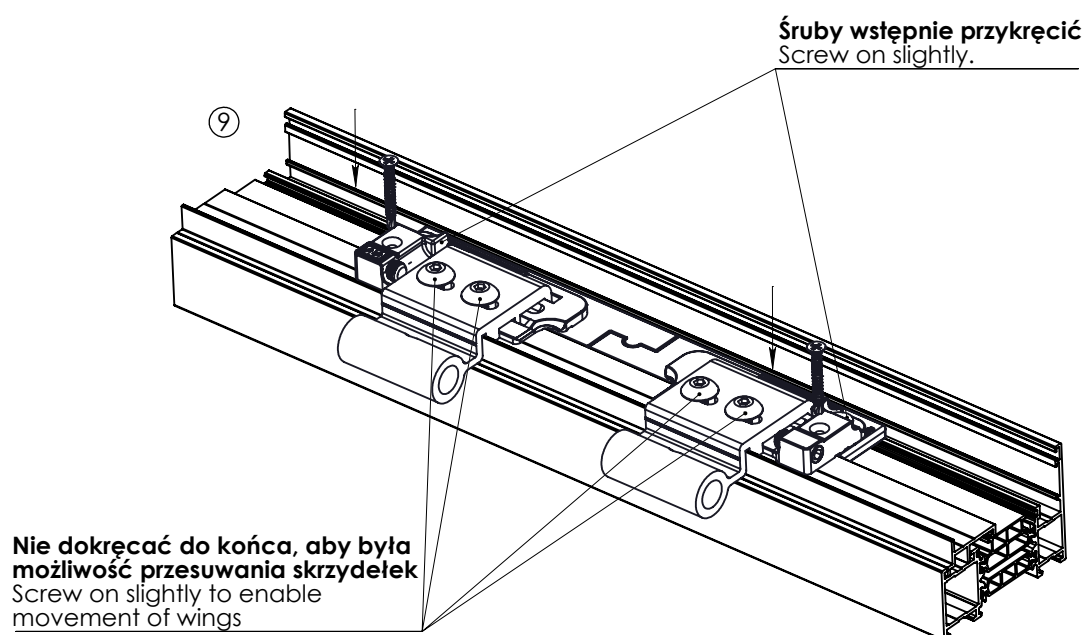
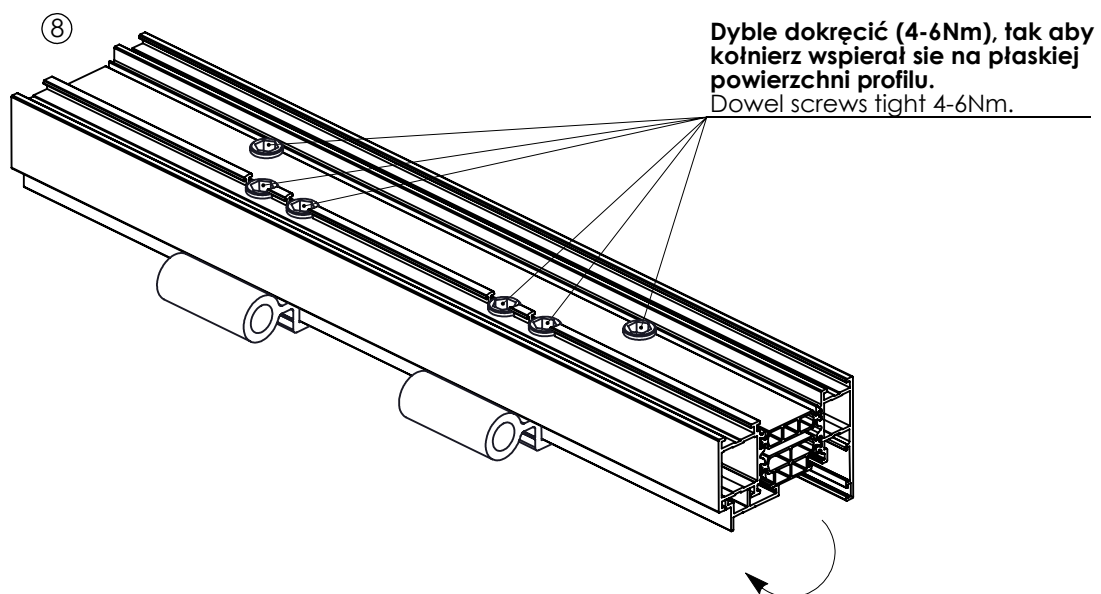
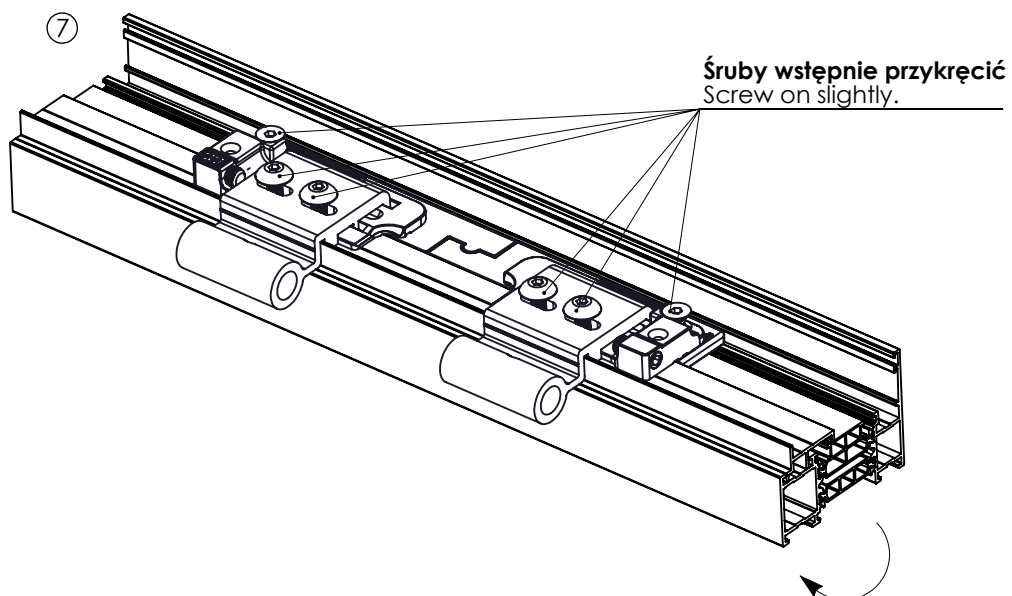


Śruby wstępnie
przykręcić
Screw on slight!

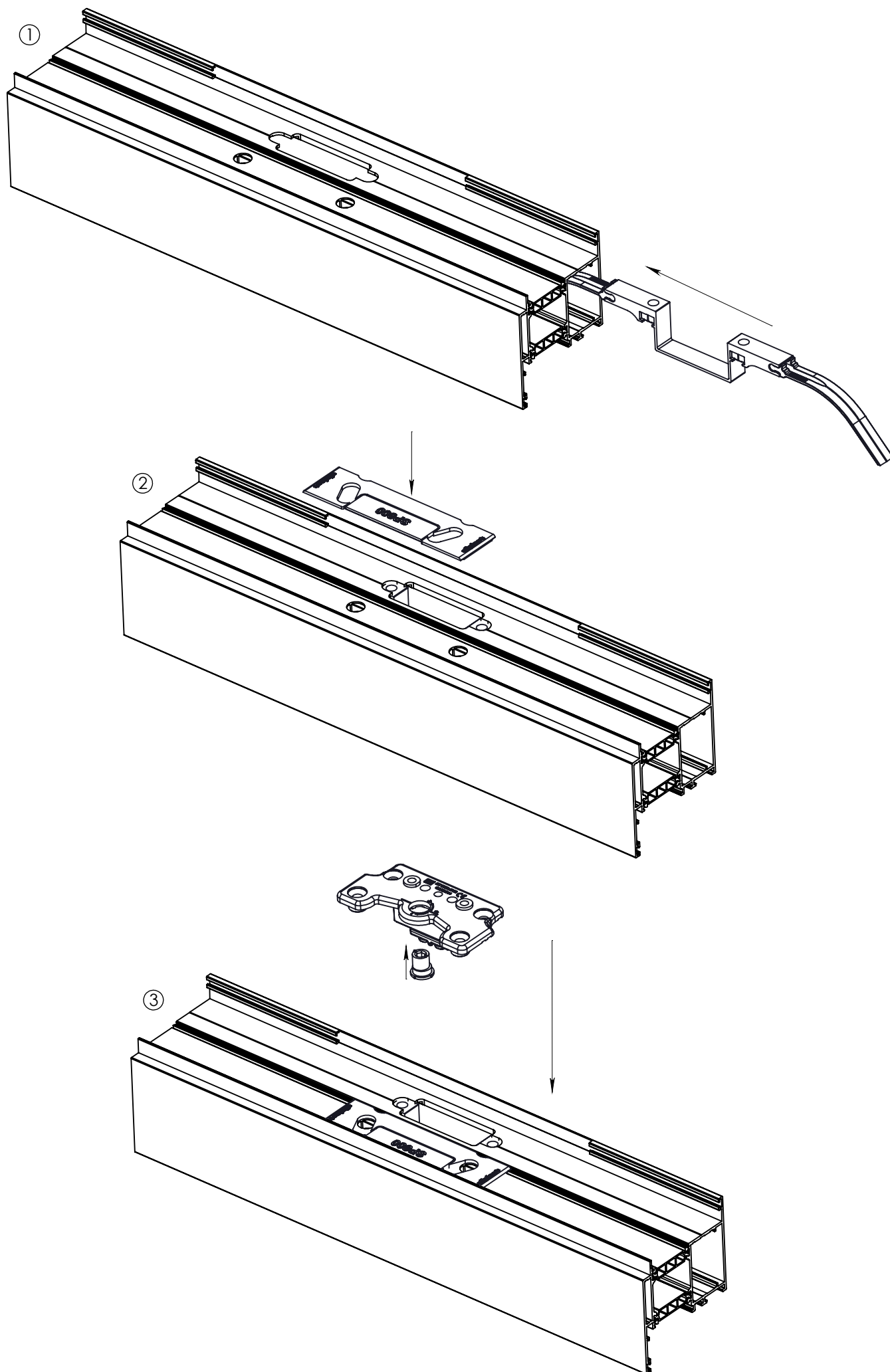
Montaż w ościeżnicy (zabudowa witrynowa):
Frame (display window assembly):

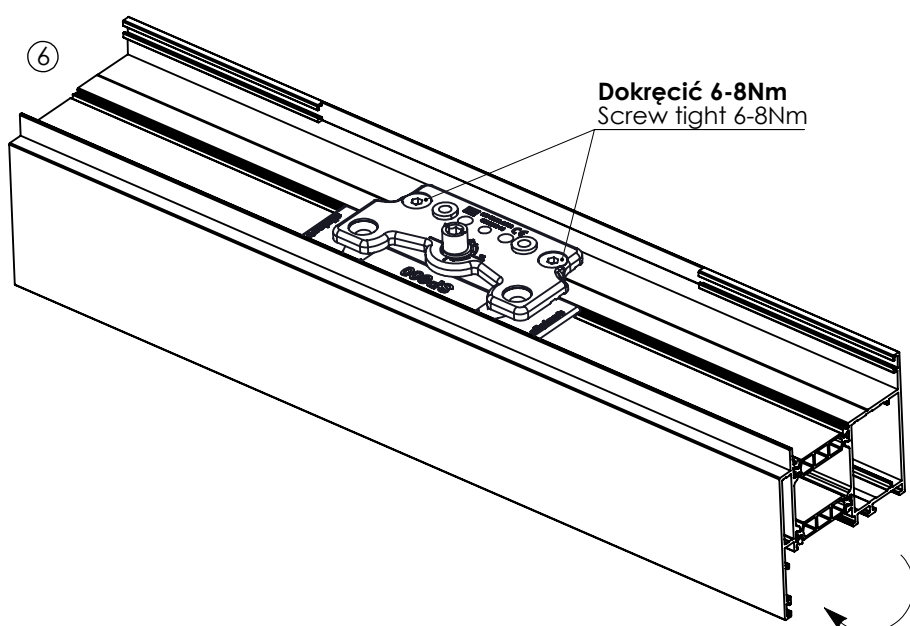
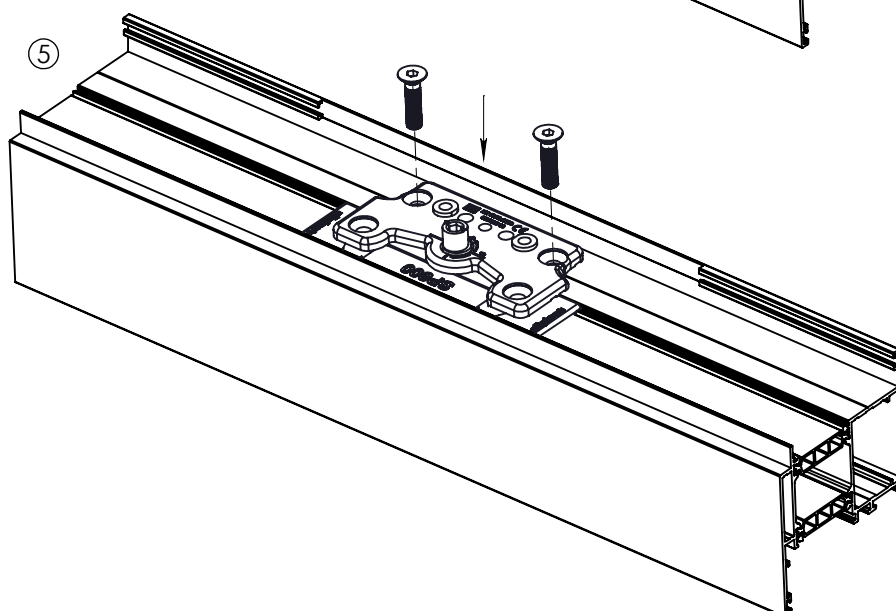
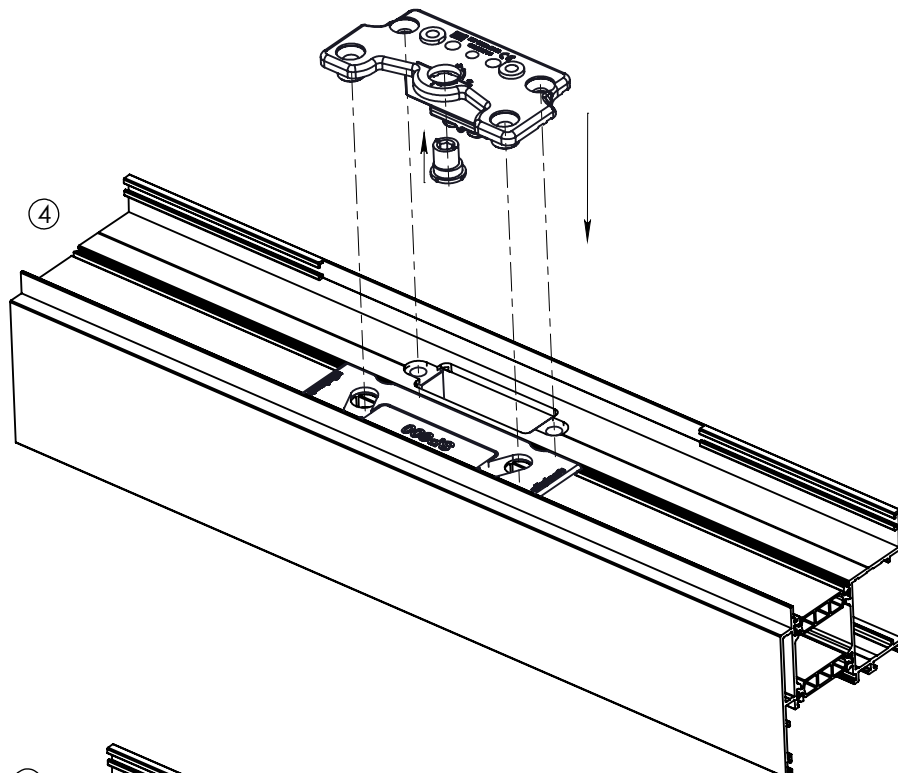


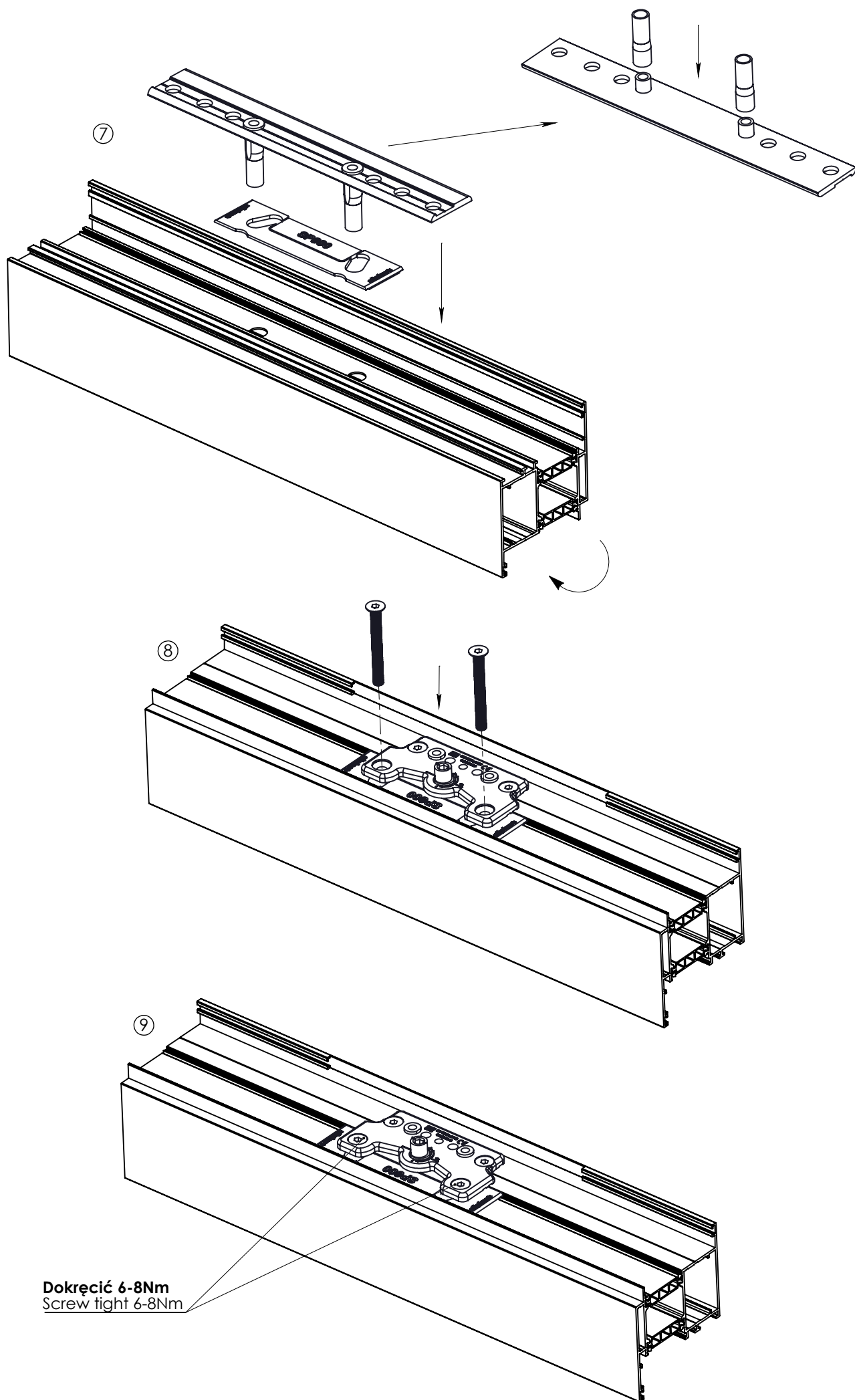




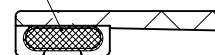
Montaż w skrzydle drzwi:
Door assembly:



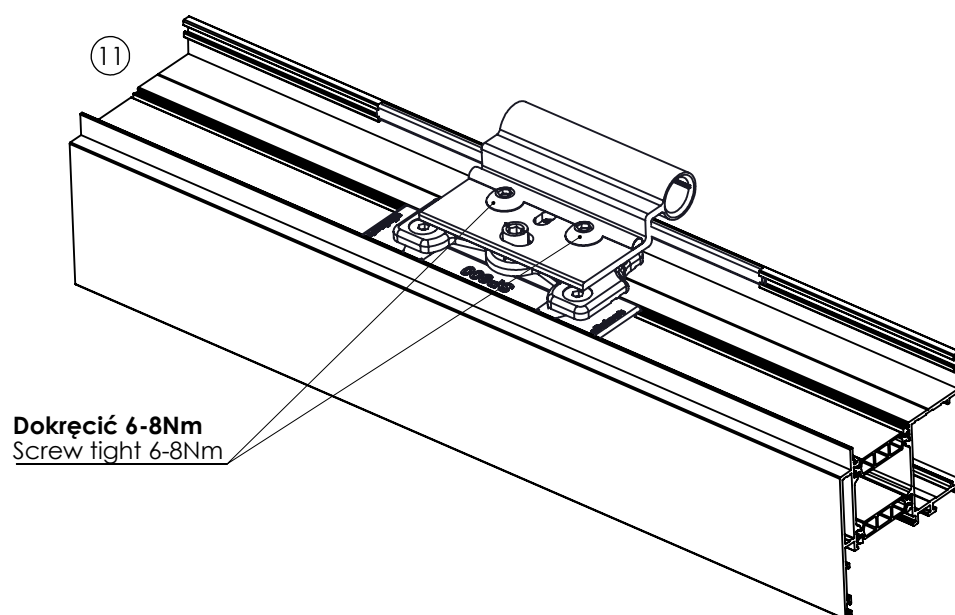
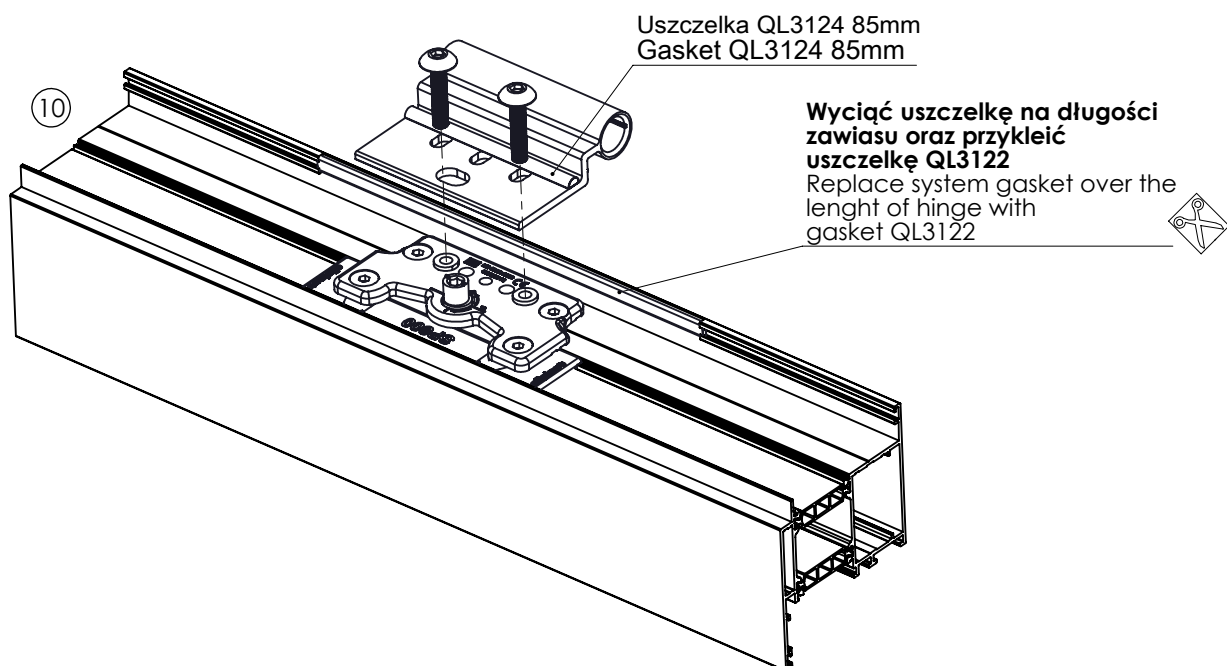




PRZYKLEIĆ
GLUE

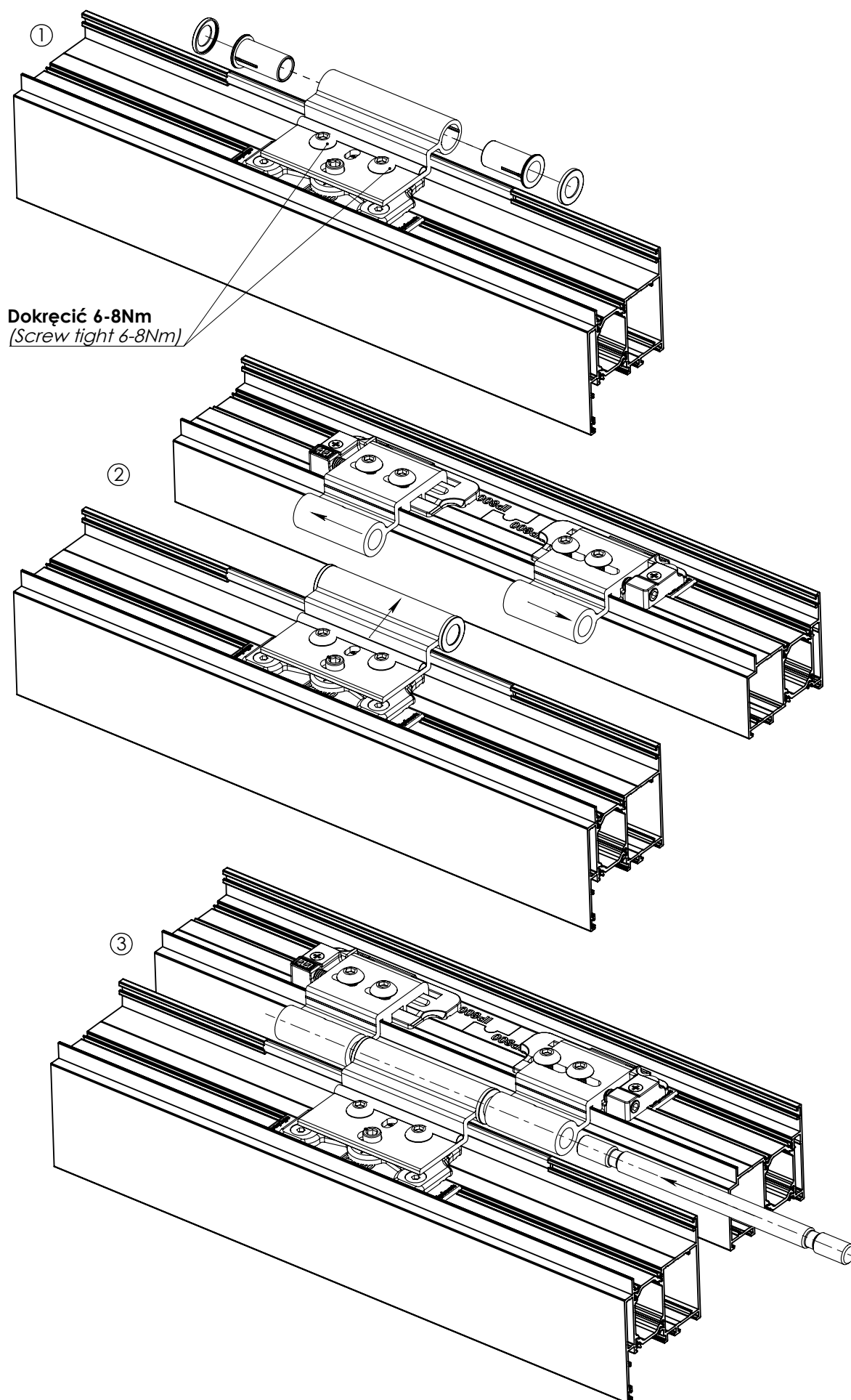


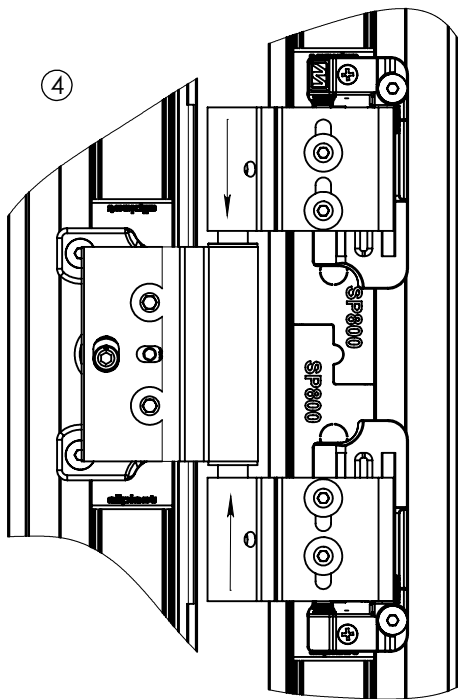
Uszczelka QL3124 85mm
Gasket QL3124 85mm



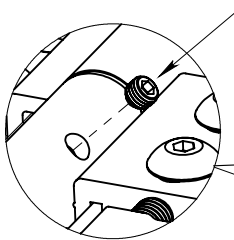
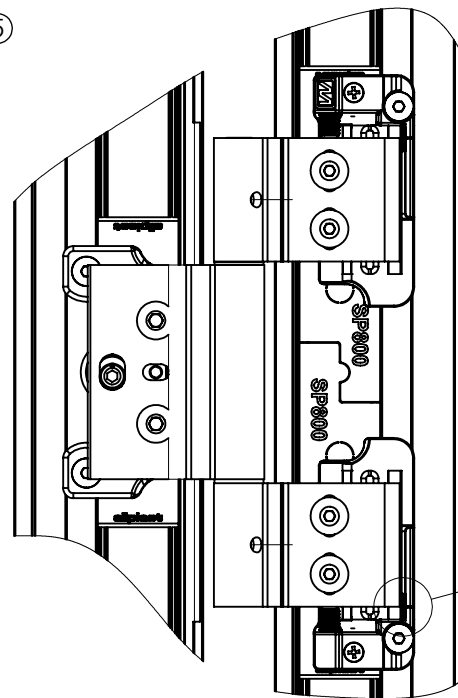
MONTAŻ KOŃCOWY SKRZYDŁA Z OŚCIEŻNICĄ

FINAL ASSEMBLY DOOR WITH FRAME

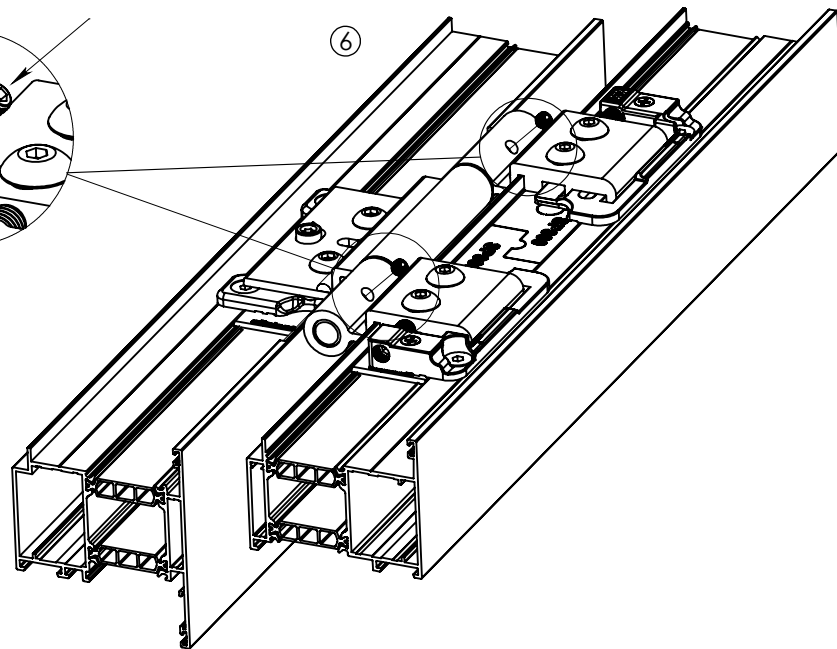


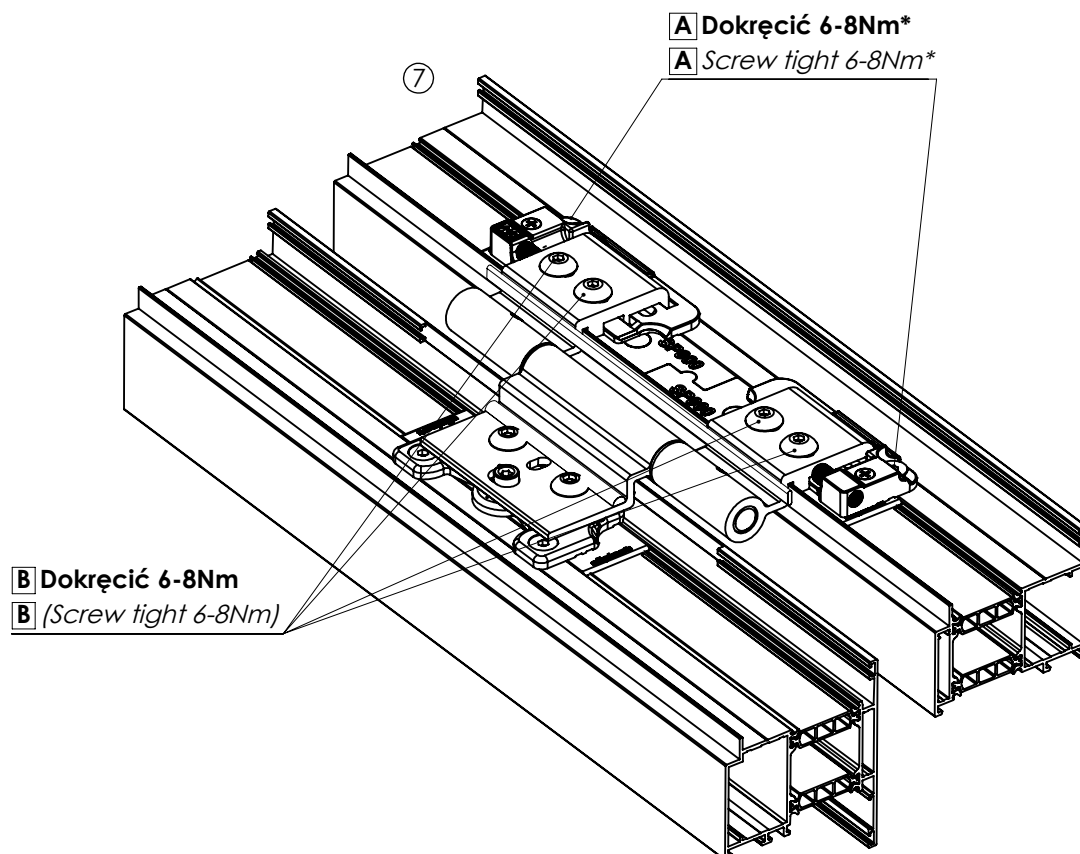


⑤



⑥



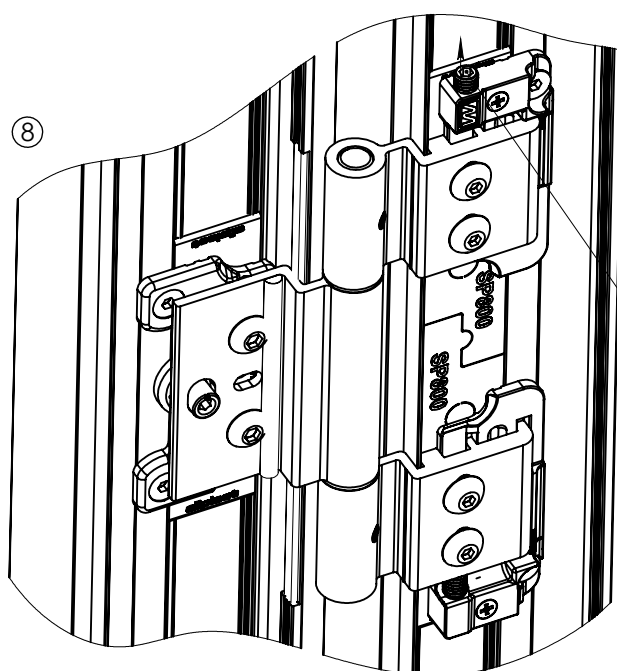


* w pierwszej kolejności dokręcić rząd śrub w aluminium a następnie w przekładce!

- drzwi otwierane do wewnątrz - najpierw wykonać krok **A**
- drzwi otwierane na zewnątrz - najpierw wykonać krok **B**

* - the door opening inwards - first follow step **A**!

- the door opening outwards - first follow step **B**!



Po dokręceniu wszystkich śrub
 wykręcić górny wkręt dociskowy z
 podstawy skrzydła!
 (After tightening all hinge screws,
 unscrew top screw from its base)