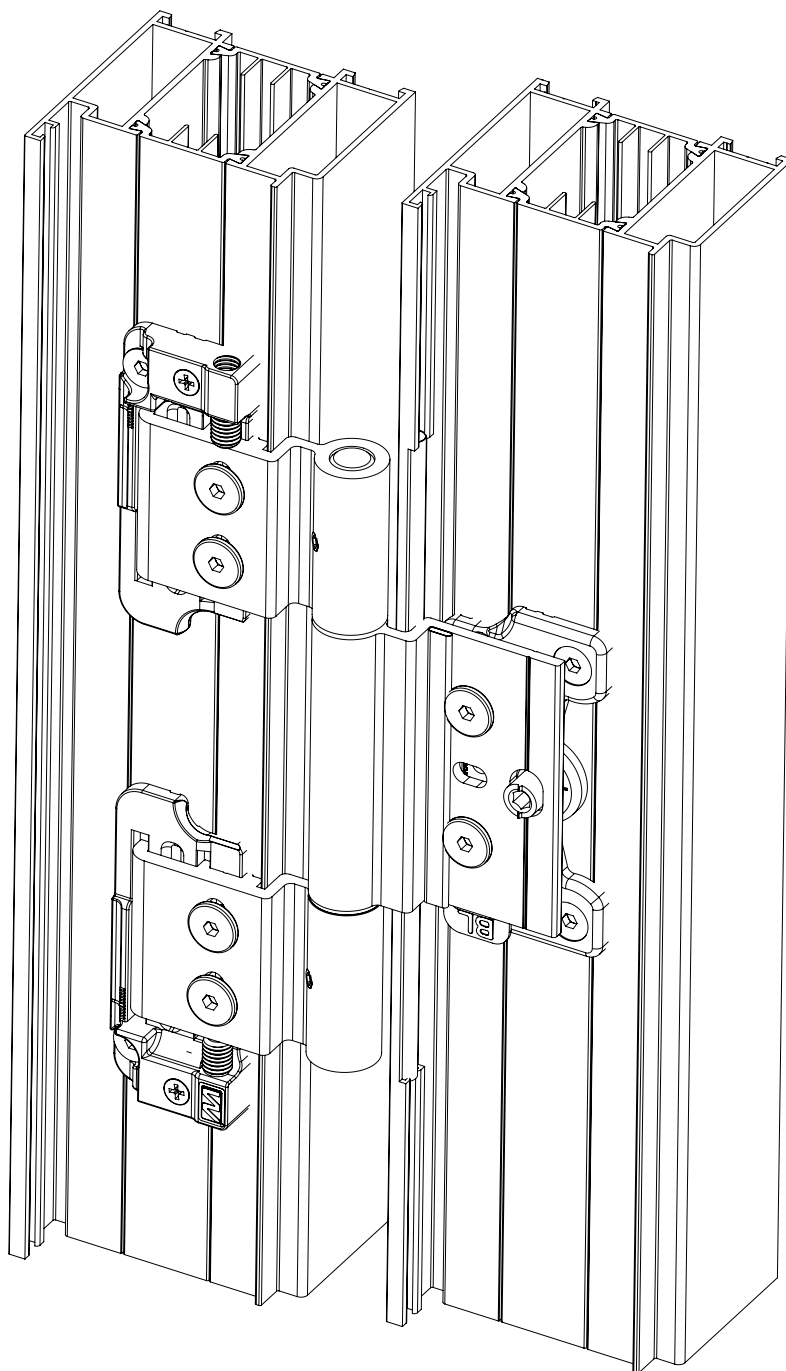




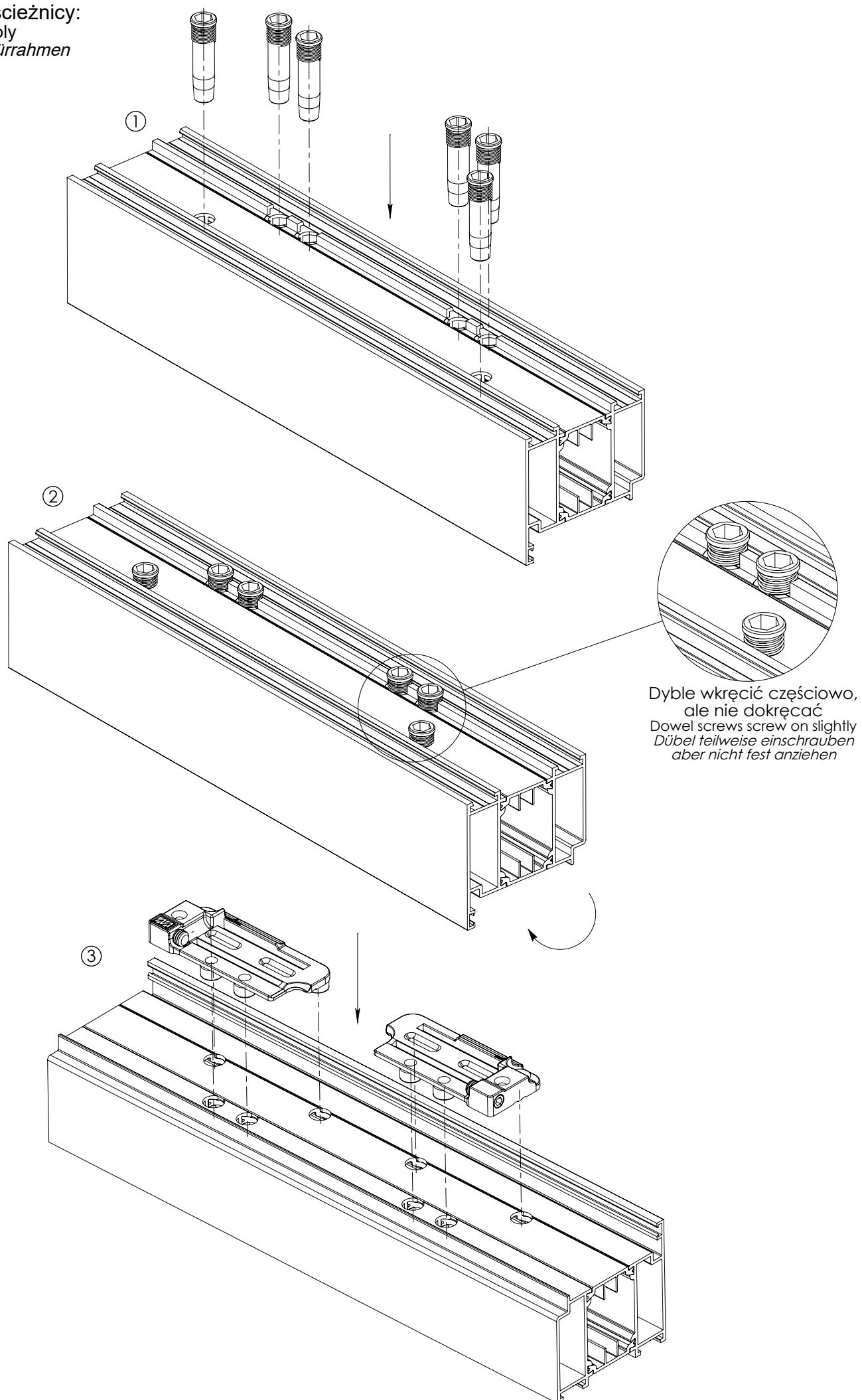
MONTAŻ ZAWIASU ROLKOWEGO WR WALA

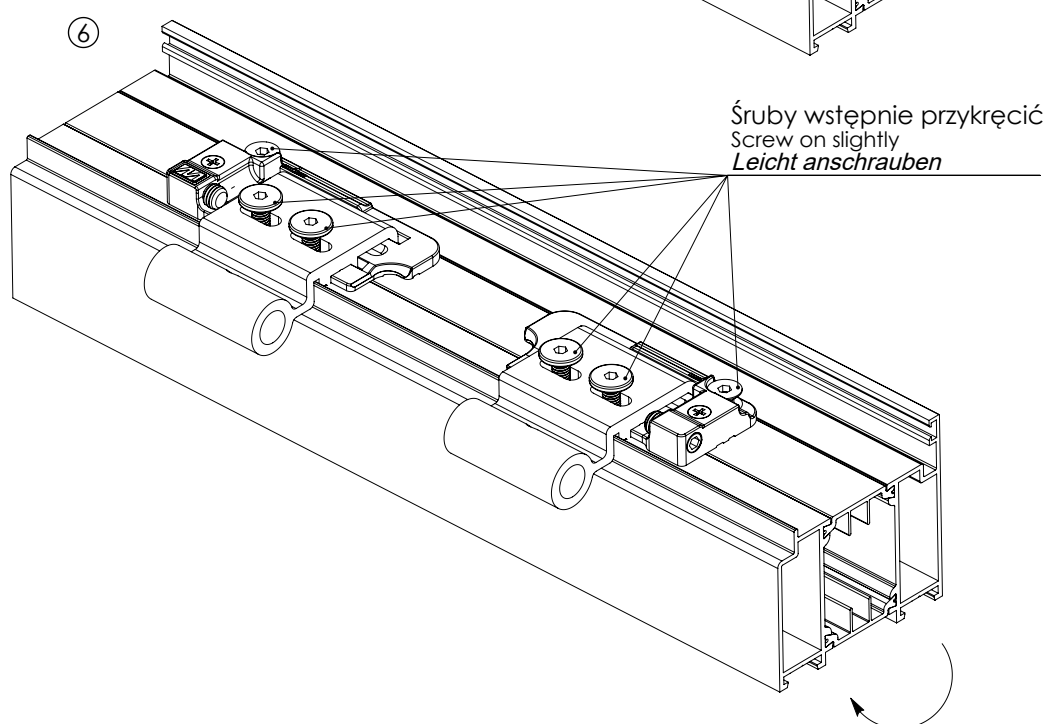
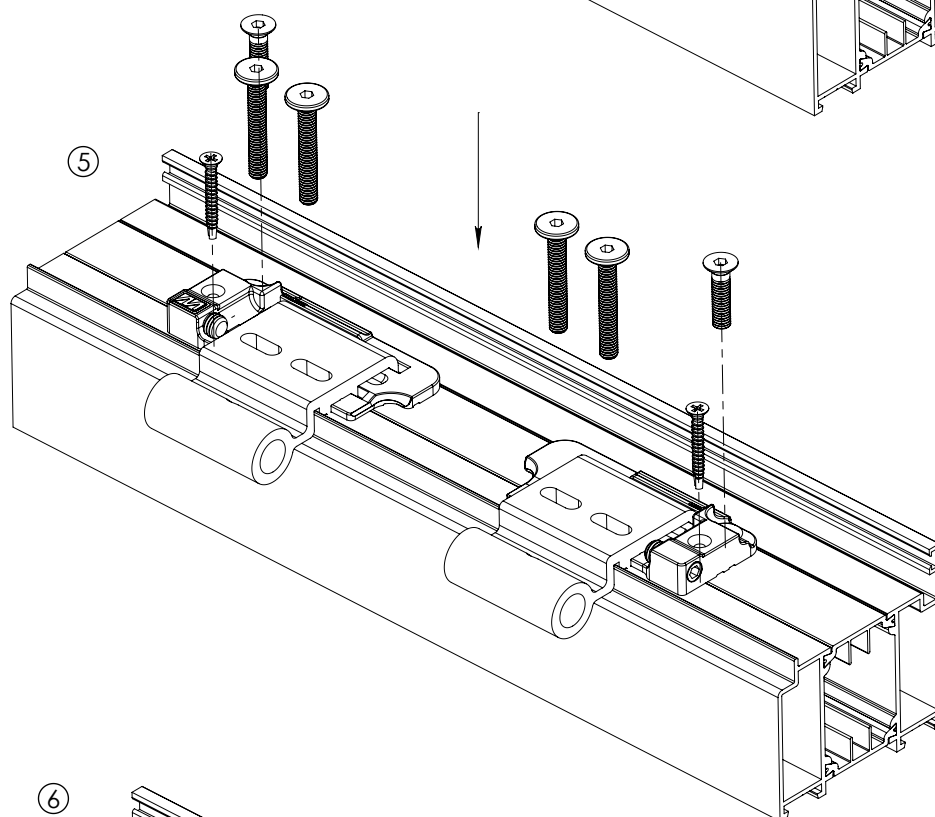
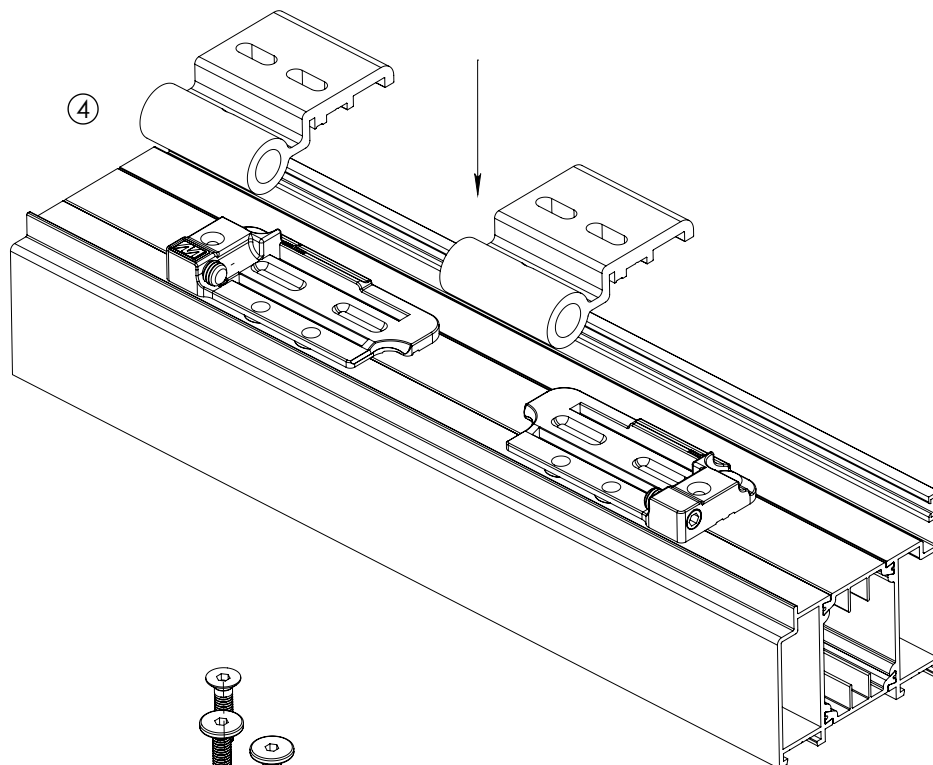
ROLLER HINGE WR WALA MANUAL
Montage des WR WALA Rollenbandes

SYSTEM MB78EI

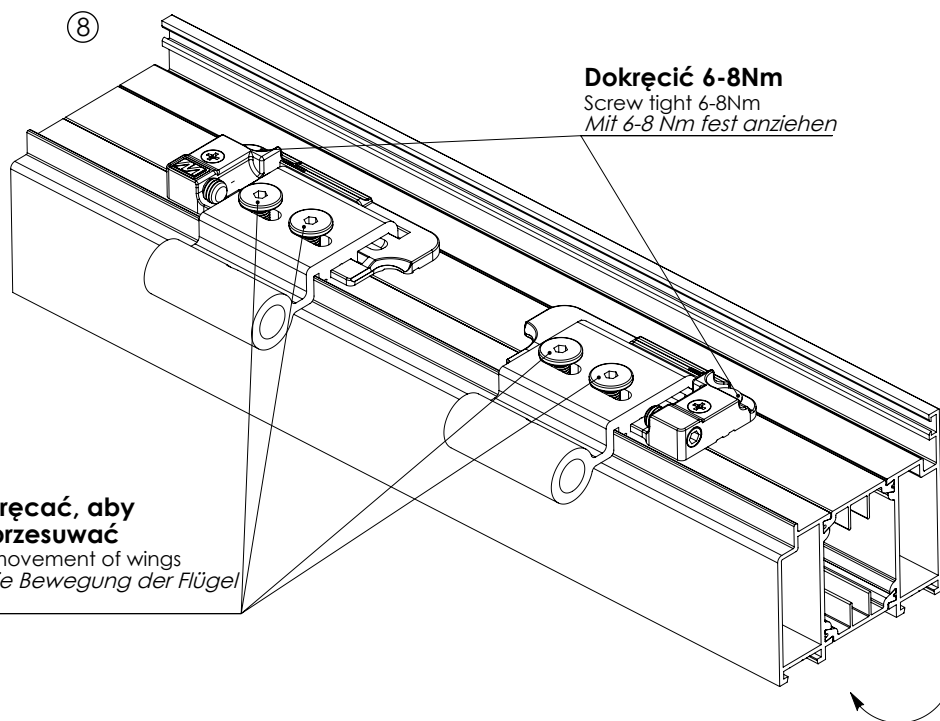
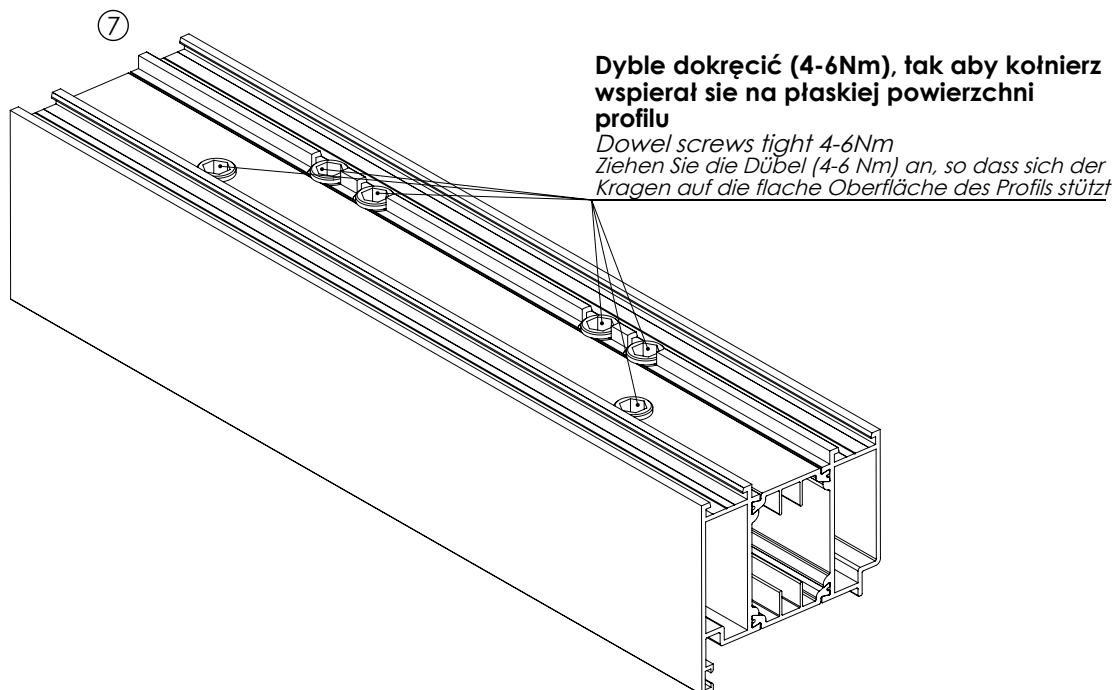


Montaż w ościeżnicy:
Frame assembly
Montage im Türrahmen

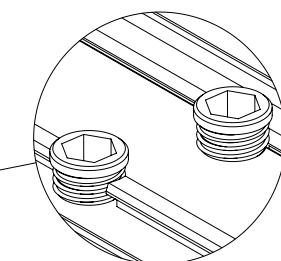
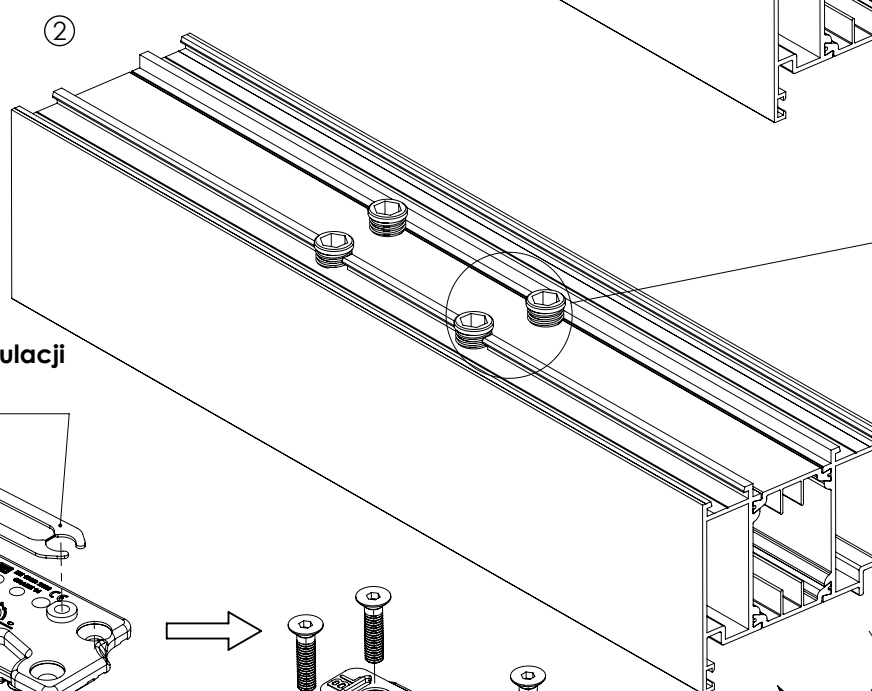
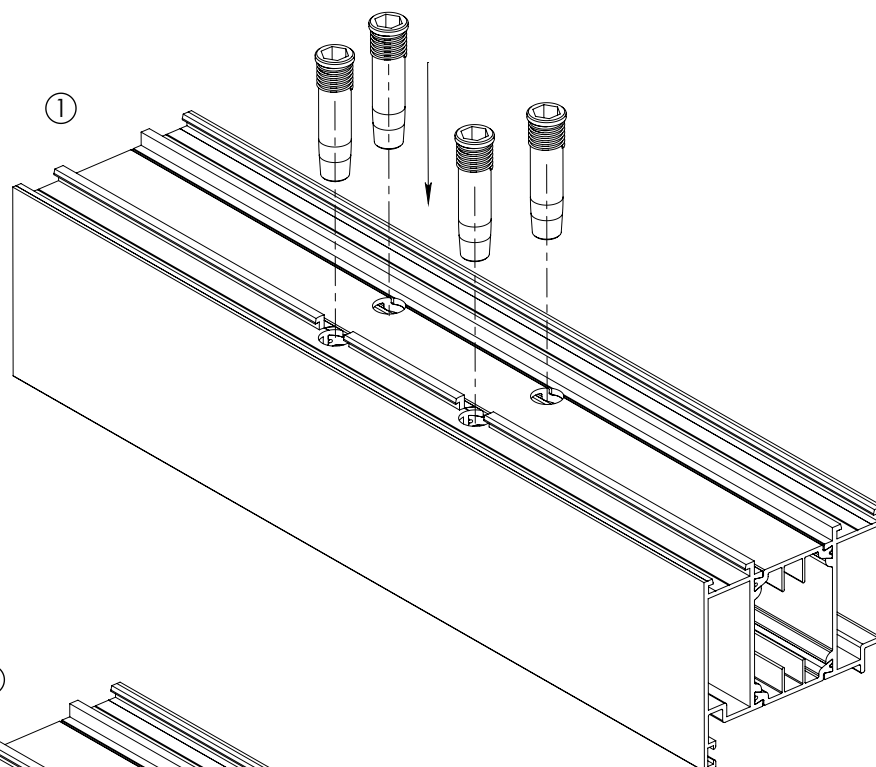




Śruby wstępnie przykręcić
Screw on slightly
Leicht anschrauben



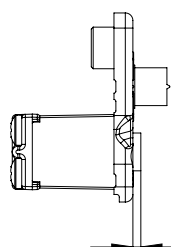
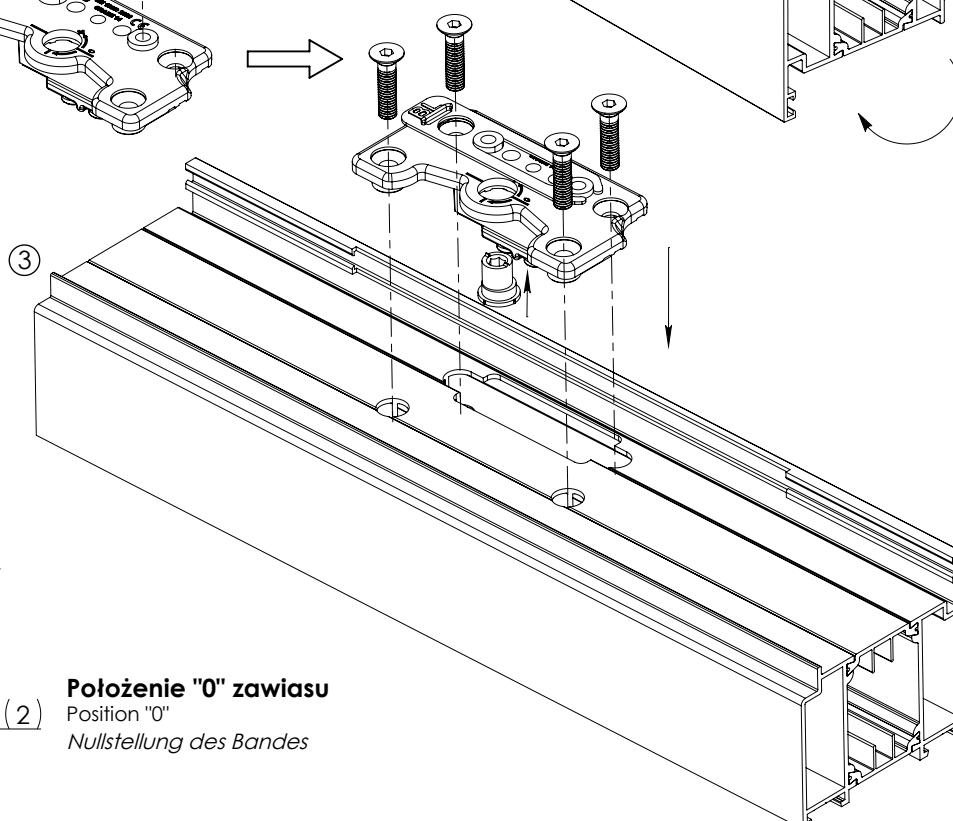
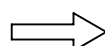
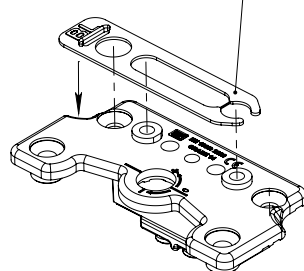
Montaż w skrzydle drzwi:
Door assembly
Montage im Türblatt



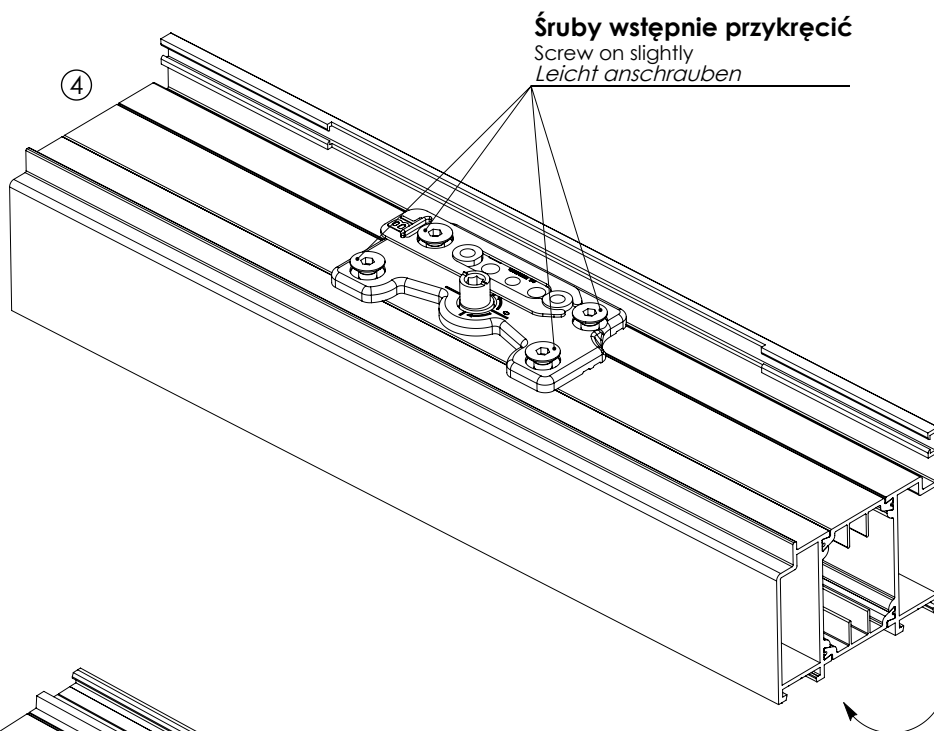
Dyble wkręcić częściowo, ale nie dokręcać

Dowel screws screw on slightly
Dübel teilweise einschrauben
aber nicht fest anziehen

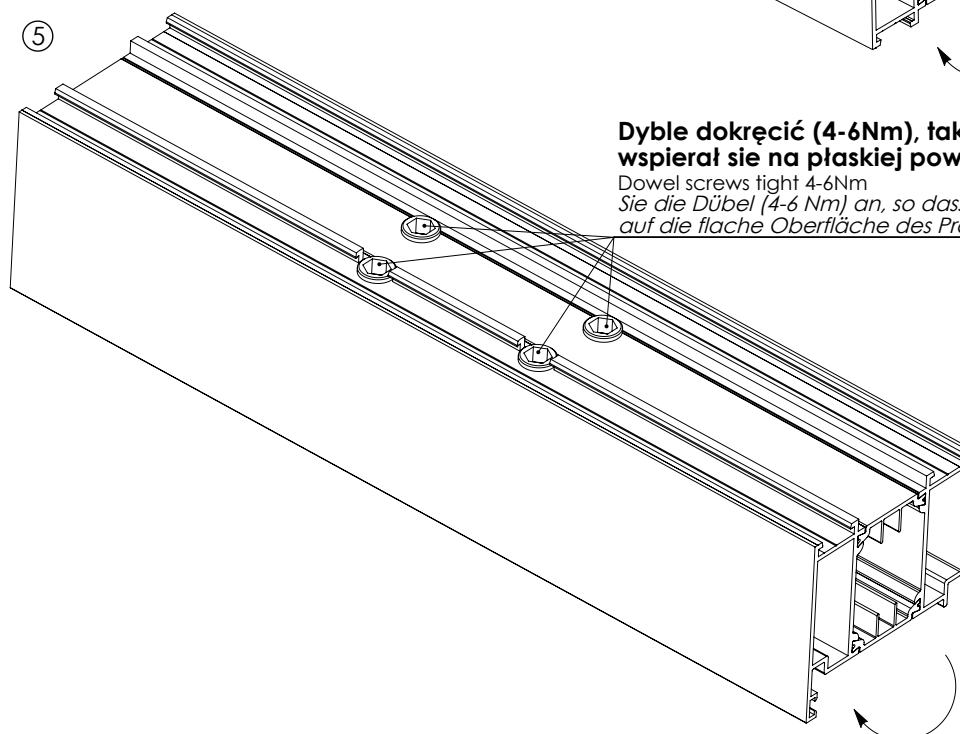
"BL" - ogranicznik regulacji
"BL" - adjustment limiter
"BL" - Einstellbegrenzer



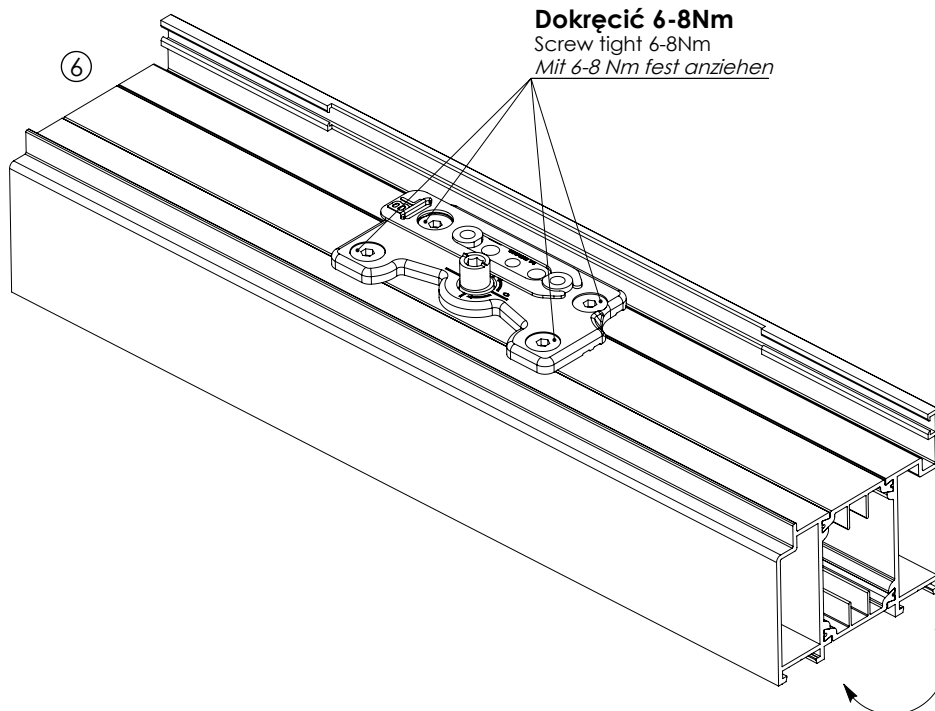
Położenie "0" zawiasu
Position "0"
Nullstellung des Bandes



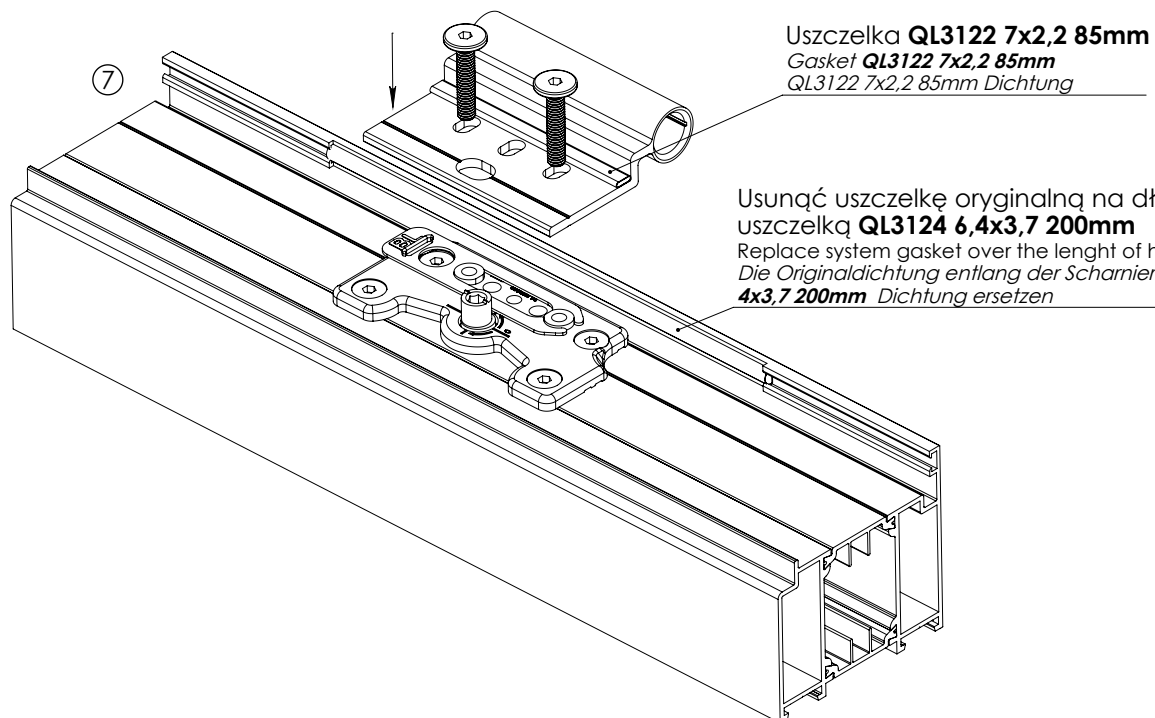
Śruby wstępnie przykręcić
Screw on slightly
Leicht anschrauben



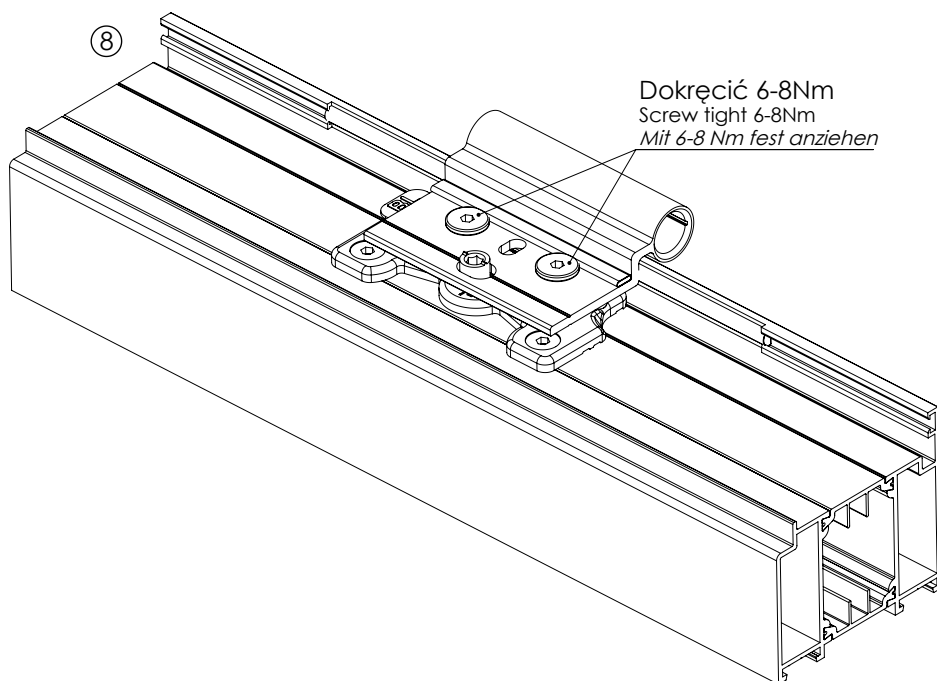
Dyble dokręcić (4-6Nm), tak aby kołnierz wspierał się na płaskiej powierzchni profilu
Dowel screws tight 4-6Nm
Sie die Dübel (4-6 Nm) an, so dass sich der Kragen auf die flache Oberfläche des Profils stützt



Dokręcić 6-8Nm
Screw tight 6-8Nm
Mit 6-8 Nm fest anziehen

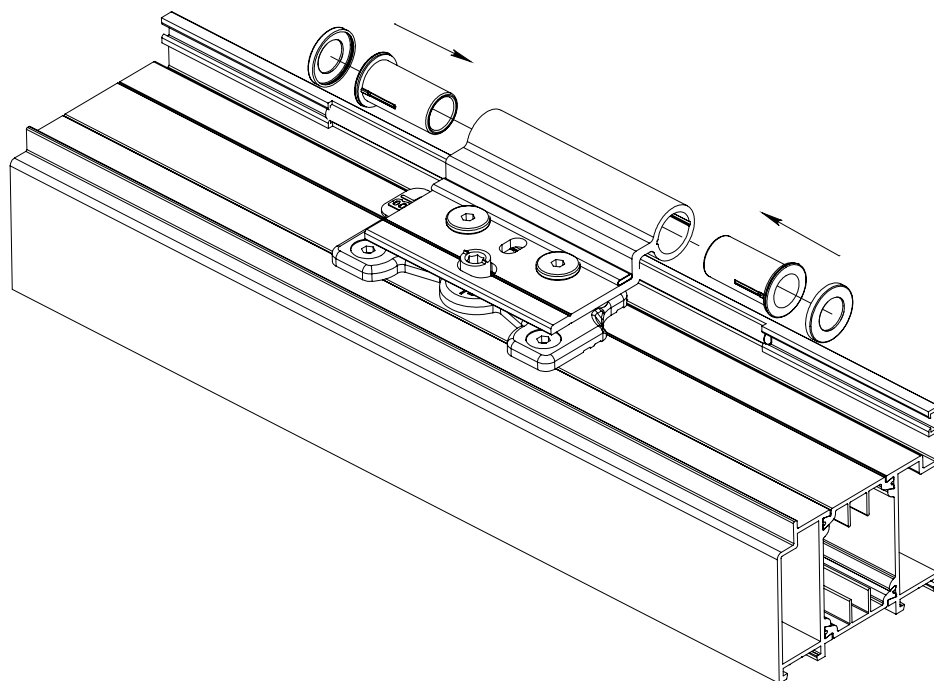


Usunąć uszczelkę oryginalną na długości zawiasu i zastąpić ją uszczelką **QL3124 6,4x3,7 200mm**
 Replace system gasket over the length of hinge with gasket **QL3124 6,4x3,7 200mm**
 Die Originaldichtung entlang der Scharnierlänge entfernen und mit der **QL3124 6,4x3,7 200mm** Dichtung ersetzen

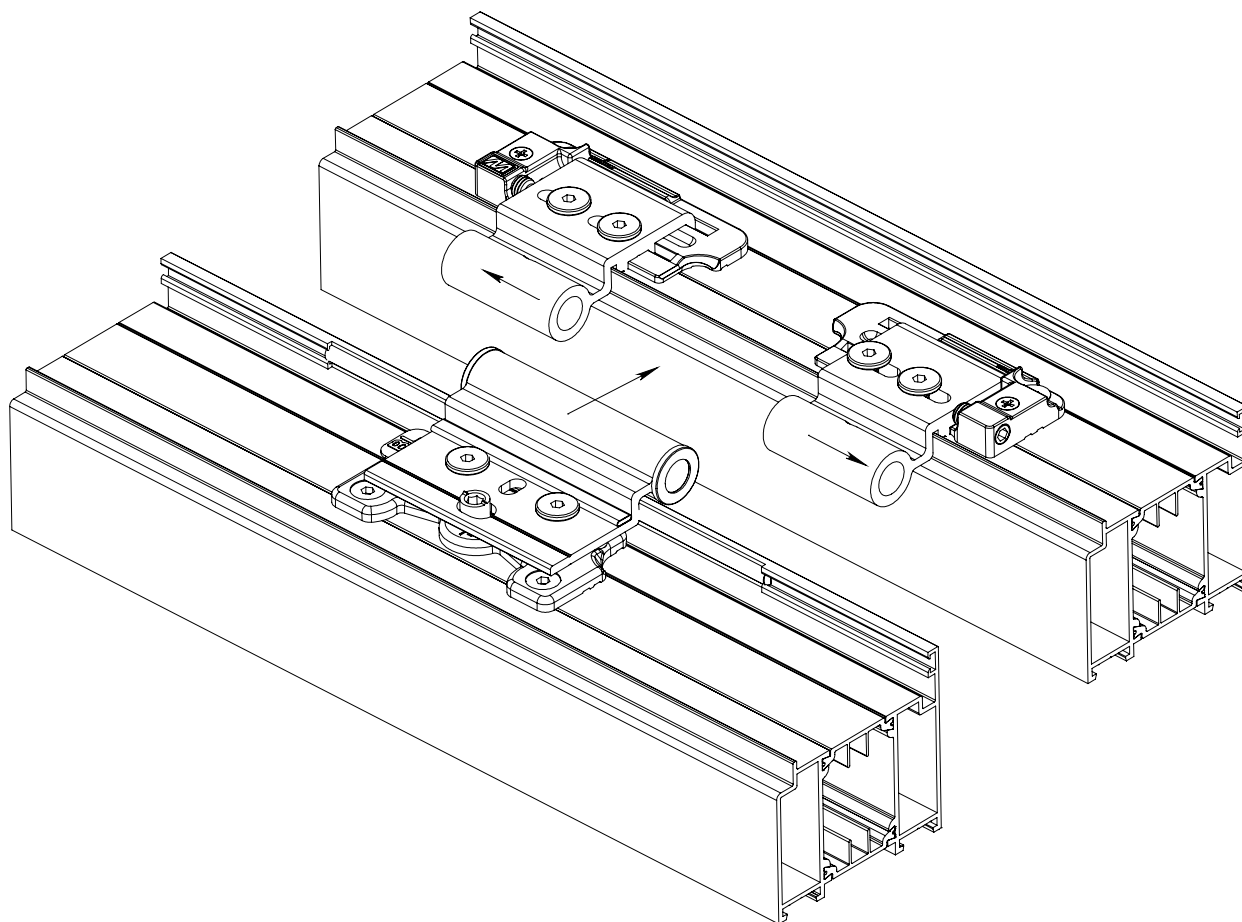


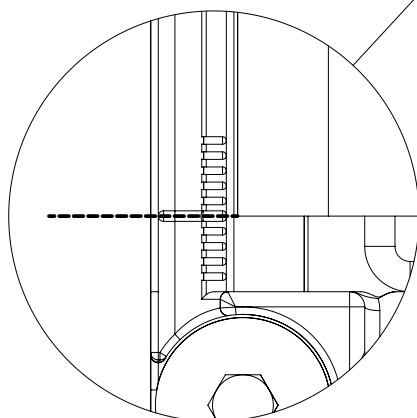
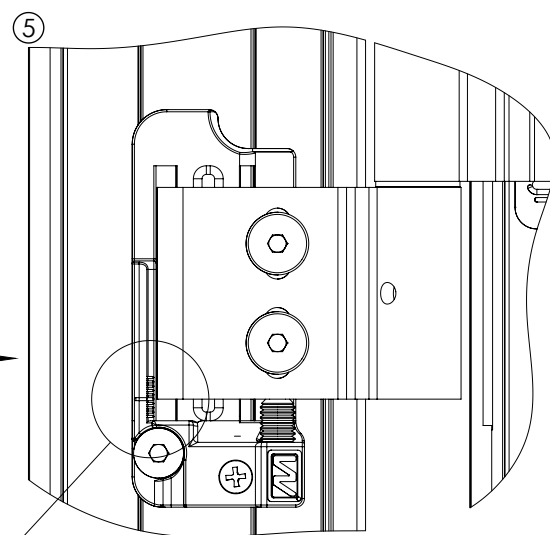
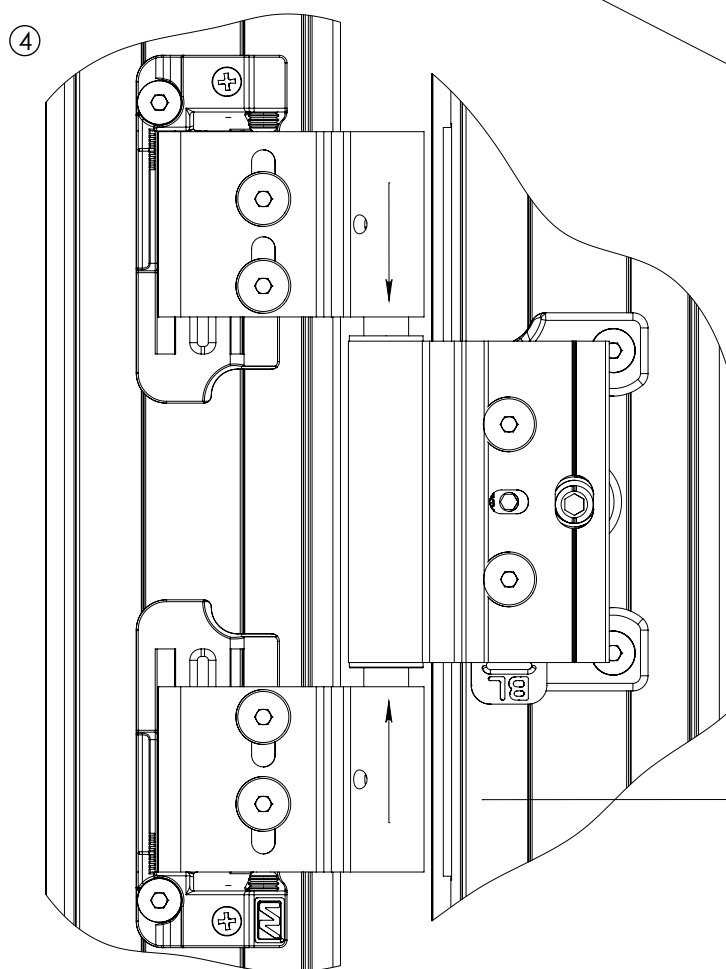
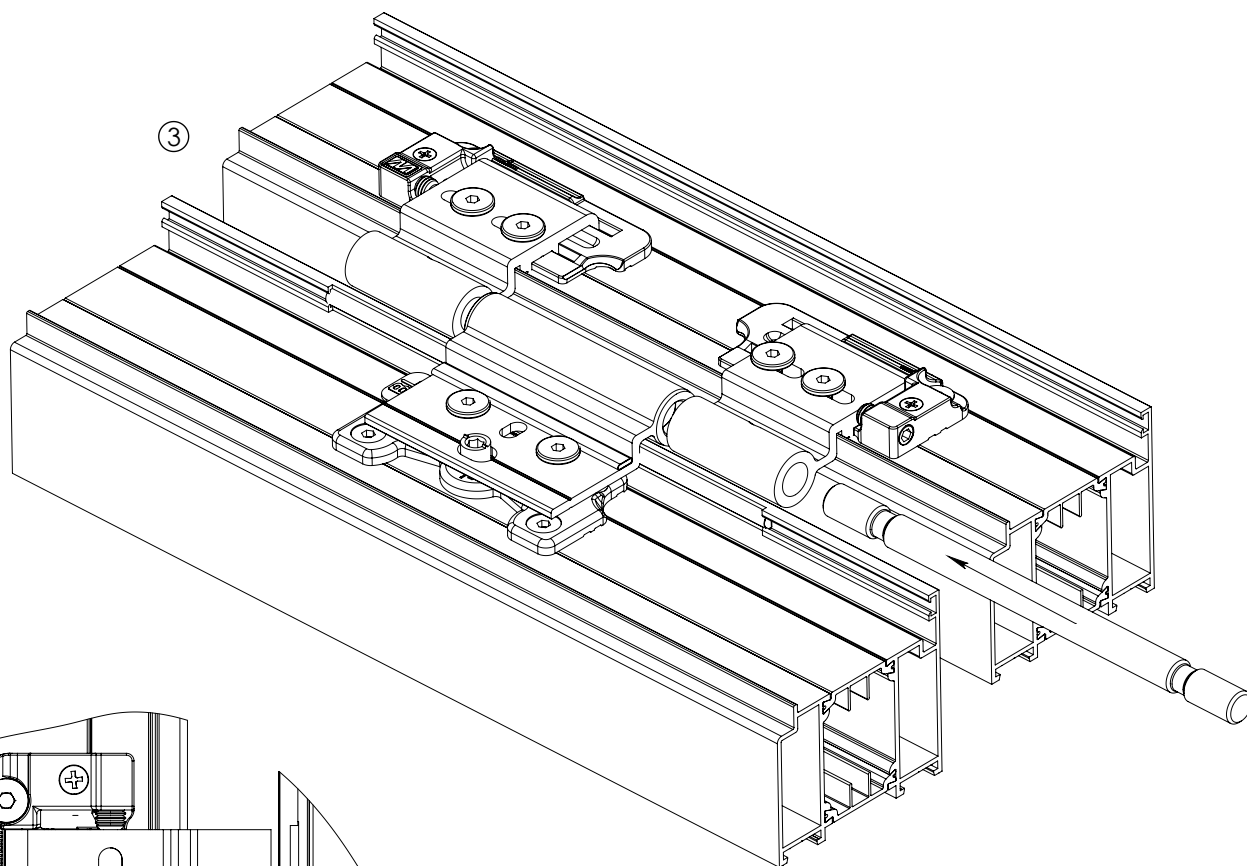
Montaż końcowy skrzydła z ościeżnicą:
Final assembly door with frame
Endmontage des Türblatts mit dem Türrahmen

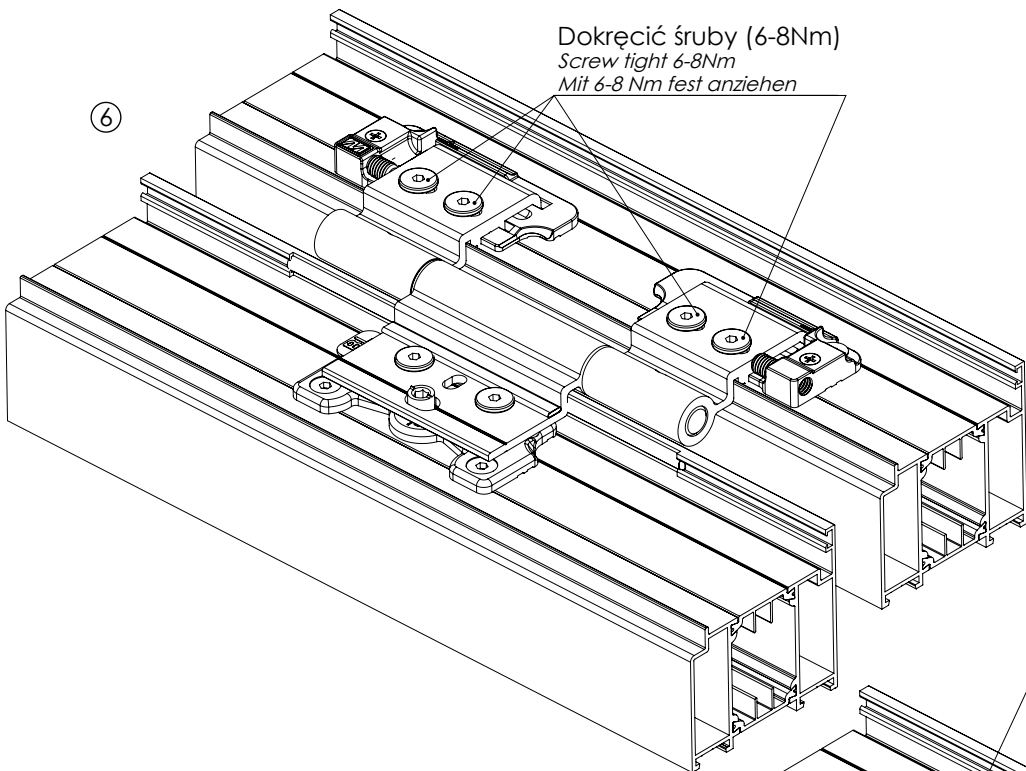
①



②

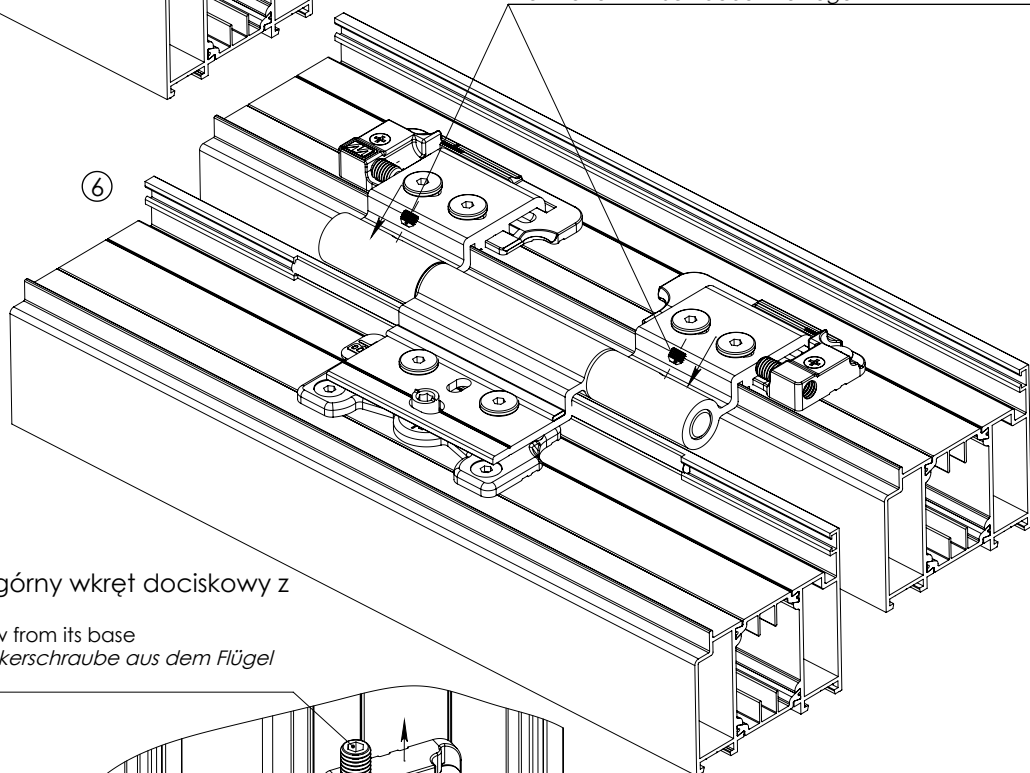






Dokręcić śruby (6-8Nm)
Screw tight 6-8Nm
Mit 6-8 Nm fest anziehen

6



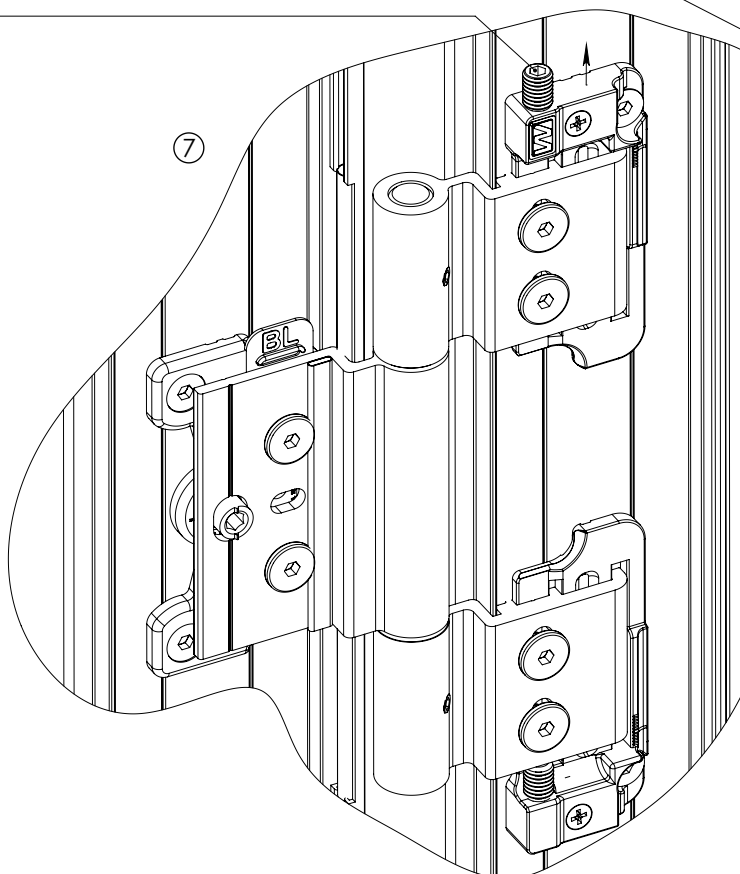
Zablokować sworzeń za pomocą wkrętów.
Block pin with screws
Den Bolzen mit Schrauben verriegeln

6

Po dokręceniu wszystkich śrub **wykręcić** górny wkręt dociskowy z podstawy skrzydła!

After tightening all hinge screws, unscrew top screw from its base

Nach dem Anziehen aller Schrauben die obere Ankerschraube aus dem Flügel herausschrauben



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