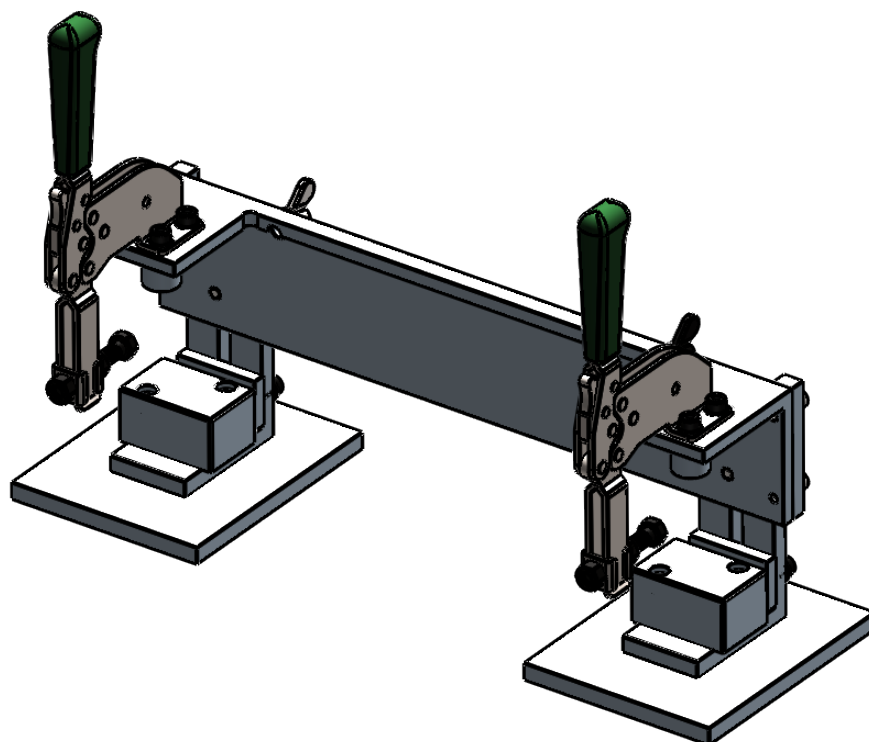




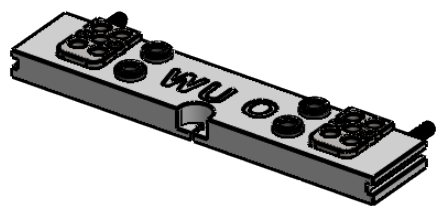
SZABLON DO WIERCENIA OTWORÓW
DRILLING PATTERN

ZAWIASY UKRYTE WALA:
CONCEALED HINGES WALA:
WU, WUT, WU 1R

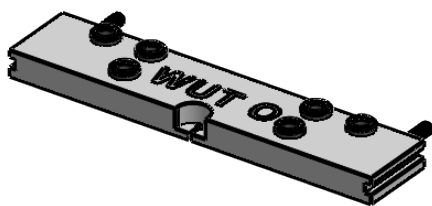


Spis podstawowych elementów szablonu | pattern components:

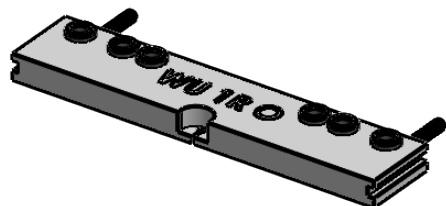
PŁYTA WYMIENNA DO WIERCENIA W
OŚCIEŻNICY DLA ZAWIASU WU:
OZNACZENIE "WU O"
PLATE FOR DRILLING IN FRAME WU
HINGES "WU O"



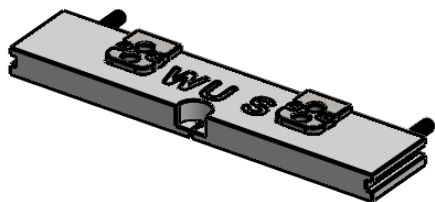
PŁYTA WYMIENNA DO WIERCENIA W
OŚCIEŻNICY DLA ZAWIASU WUT:
OZNACZENIE "WUT O"
PLATE FOR DRILLING IN FRAME WUT
HINGES "WUT O"



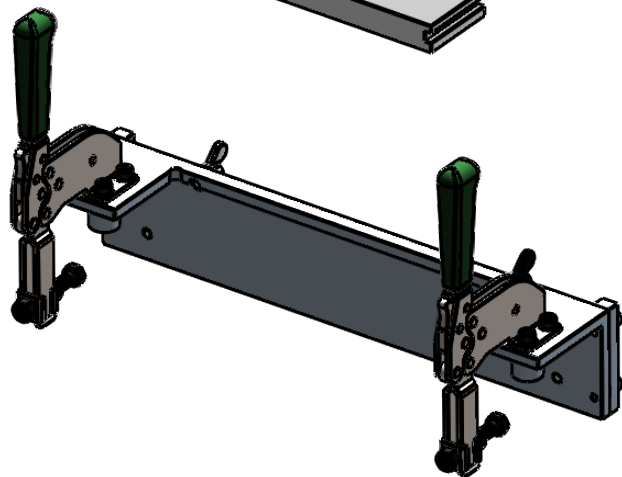
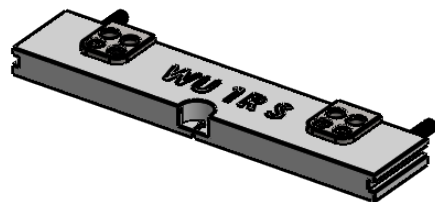
PŁYTA WYMIENNA DO WIERCENIA W
OŚCIEŻNICY DLA ZAWIASU WU 1R:
OZNACZENIE "WU 1R O"
PLATE FOR DRILLING WU 1R HINGES IN
DOOR "WU 1R O"



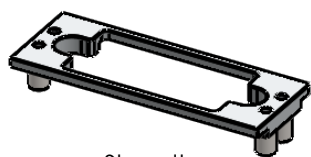
PŁYTA WYMIENNA DO WIERCENIA W SKRZYDLE DLA
ZAWIASÓW WU, WUT: OZNACZENIE "WU S"
PLATE FOR DRILLING WU, WUT HINGES IN DOOR "WU S"



PŁYTA WYMIENNA DO WIERCENIA W SKRZYDLE DLA
ZAWIASU WU 1R: OZNACZENIE "WU 1R S"
PLATE FOR DRILLING WU 1R HINGES IN DOOR "WU 1R S"



SZABLON ODWZOROWYWANIA WYBRANIA W
SKRZYDELE
PATTERN FOR MILLING IN DOOR



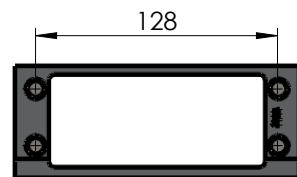
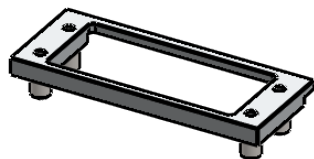
Skrzydło
WU, WUT



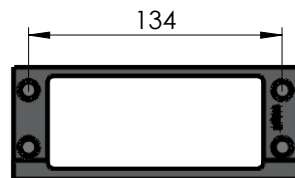
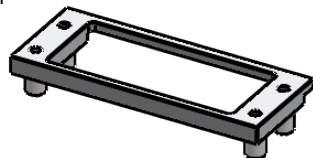
Skrzydło
WU 1R

SZABLON ODWZOROWYWANIA WYBRANIA W OŚCIEŻNICY
PATTERN FOR MILLING IN FRAME

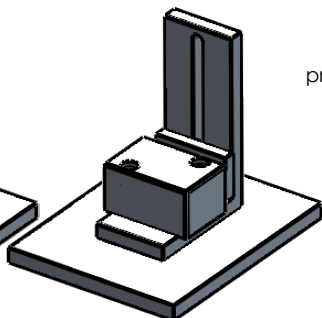
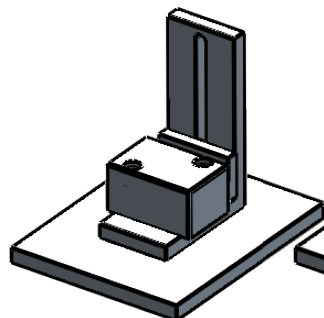
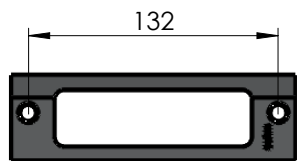
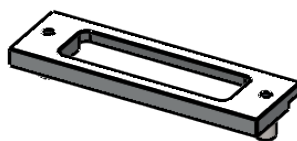
Zawias
WU



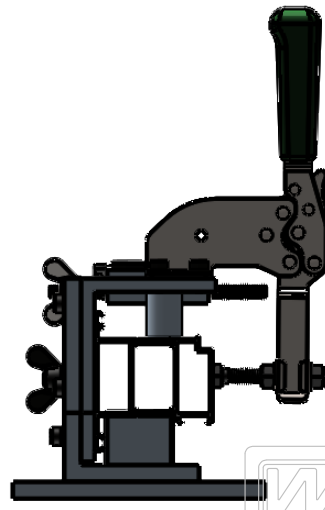
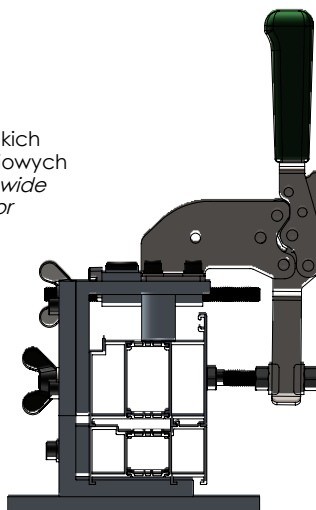
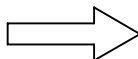
Zawias
WUT



Zawias
WU 1R



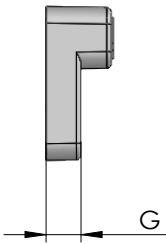
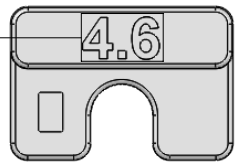
zalecane dla szerokich
profilu oraz profili drzwiowych
recommended for wide
profiles and door



Obróbka pod zawias WU, WUT Machining for hinge WU, WUT			Dystans Distance
Ościeznica WU "O1" Frame WU "O1"	Ościeznica WUT "O2" Frame WUT "O2"	Skrzydło "S" Door "S"	Grubość "G" Thickness "G"
16,4 ± 0,1	18,65 ± 0,1	31,9 ± 0,1	3,6
17,1 ± 0,1	19,35 ± 0,1	32,6 ± 0,1	4,3
17,4 ± 0,1	19,65 ± 0,1	32,9 ± 0,1	4,6
19,5 ± 0,1	21,75 ± 0,1	35 ± 0,1	6,75
20 ± 0,1	22,25 ± 0,1	35,5 ± 0,1	7,25
21 ± 0,1	23,25 ± 0,1	36,5 ± 0,1	8,25

Obróbka pod zawias WU 1R Machining for hinge WU 1R		Dystans Distance
Ościeznica WU 1R "O" Frame WU 1R "O"	Skrzydło "S" Door "S"	Grubość "G" Thickness "G"
19,9 ± 0,1	20,9 ± 0,1	1,4
20,6 ± 0,1	21,6 ± 0,1	2,2
20,9 ± 0,1	21,9 ± 0,1	2,5
23 ± 0,1	24 ± 0,1	4,6
23,5 ± 0,1	24,5 ± 0,1	5
24,5 ± 0,1	25,5 ± 0,1	6

Opis wymiaru grubości dystansu: "G"
Description of the distance thickness: "G"



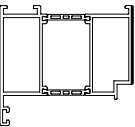
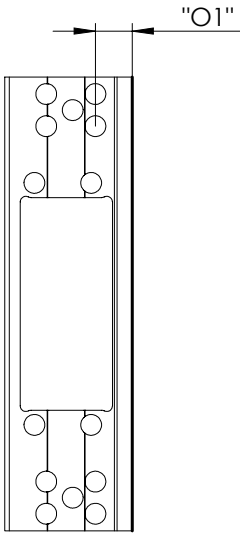
Obróbka w ościeznicy
Tooling in the door frame.

Wartości dystansów dopasować w oparciu o obróbki szczegółowe dla danych systemów aluminiowych.

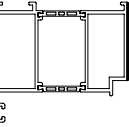
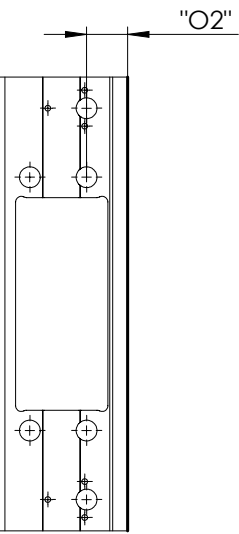
Select the distances based on the detailed documentation for the processing of the current aluminium systems.

Obróbka w skrzydle drzwiowym
Tooling in the door profile.

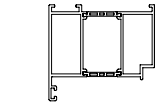
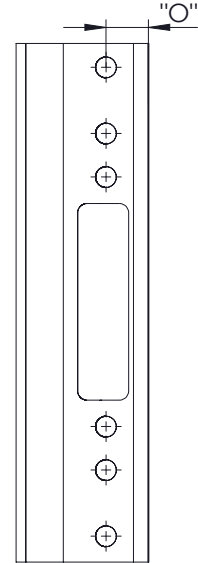
Zawias WU
Hinge WU



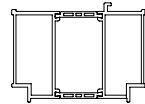
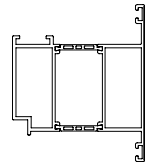
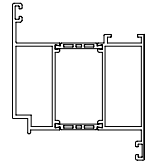
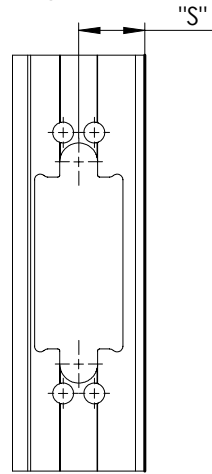
Zawias WUT
Hinge WUT



Zawias WU 1R
Hinge WU 1R

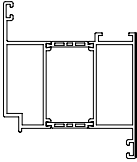
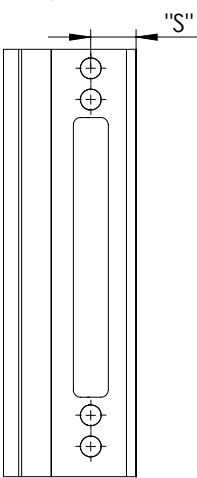


Zawias WU, WUT
Hinge WU, WUT



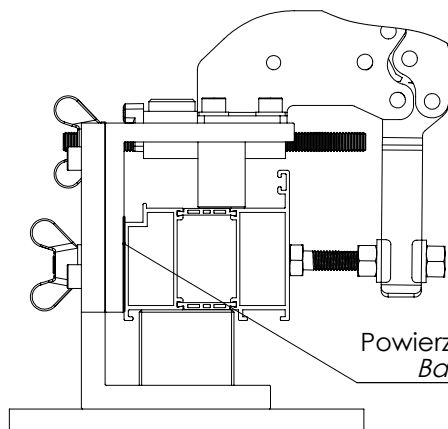
PROFIL PANELOWY
PANEL PROFILE

Zawias WU 1R
Hinge WU 1R

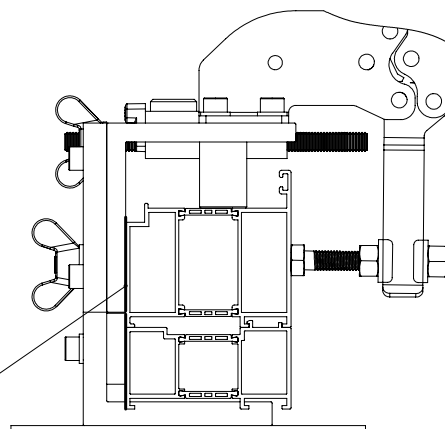


W przypadku braku znalezienia pasującego dystansu z tabeli, należy skontaktować się z działem handlowym w celu znalezienia alternatywnego rozwiązania.
If you cannot find a suitable distance from the table, please contact the sales department to find an alternative solution.





ZABUDOWA INDYWIDUALNA
INDIVIDUAL ASSEMBLY



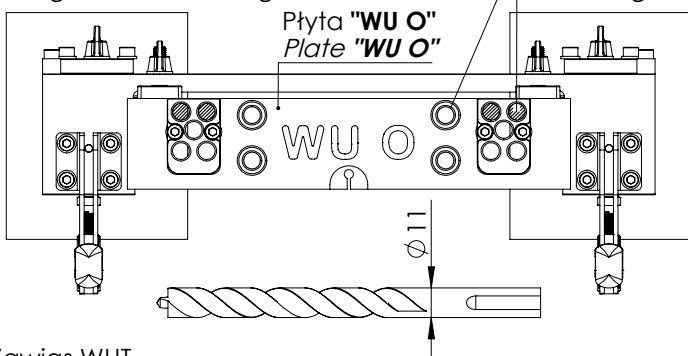
ZABUDOWA WITRYNOWA
DISPLAY WINDOW ASSEMBLY

Zawias WU
Hinge WU

Wiercenie 10 x $\phi 11$ przez wszystkie ścianki
Drilling 10 x $\phi 11$ through over all sides

Wiercenie 4 x $\phi 11 \nabla 10$
Drilling 4 x $\phi 11 \nabla 10$

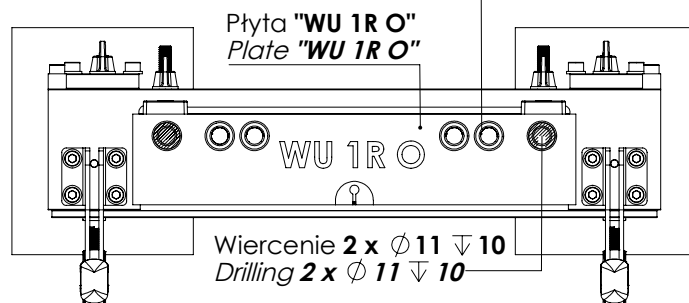
Płyta "WU O"
Plate "WU O"



Zawias WU 1R
Hinge WU 1R

Wiercenie 4 x $\phi 11$ przez wszystkie ścianki
Drilling 4 x $\phi 11$ through over all sides

Płyta "WU 1R O"
Plate "WU 1R O"



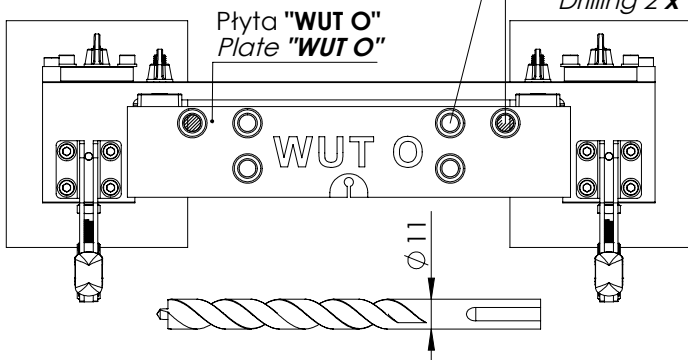
Wiercenie 2 x $\phi 11 \nabla 10$
Drilling 2 x $\phi 11 \nabla 10$

Zawias WUT
Hinge WUT

Wiercenie 4 x $\phi 11$ przez wszystkie ścianki
Drilling 4 x $\phi 11$ through over all sides

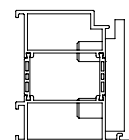
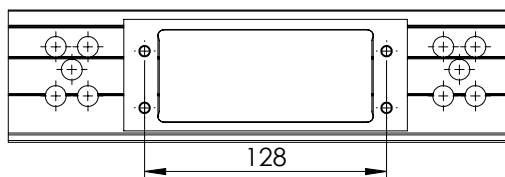
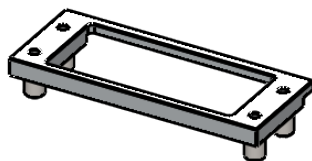
Wiercenie 2 x $\phi 11 \nabla 10$
Drilling 2 x $\phi 11 \nabla 10$

Płyta "WUT O"
Plate "WUT O"

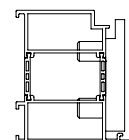
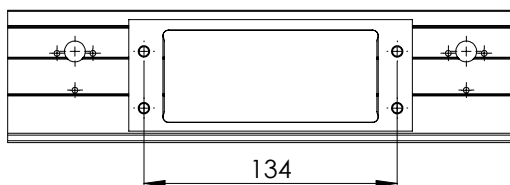
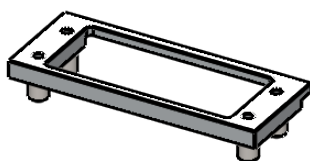


Frezowanie w profilu ościeżnicy wykonać po wierceniu. Kształt wybrania wg szablonu.
Milling in frame profile perform after drilling. Shape according to pattern:

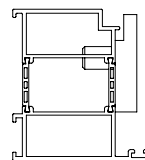
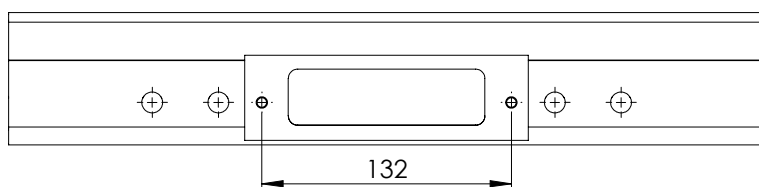
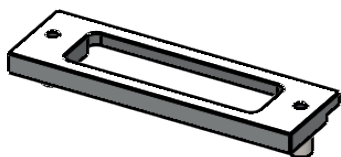
Zawias WU
Hinge WU



Zawias WUT
Hinge WUT

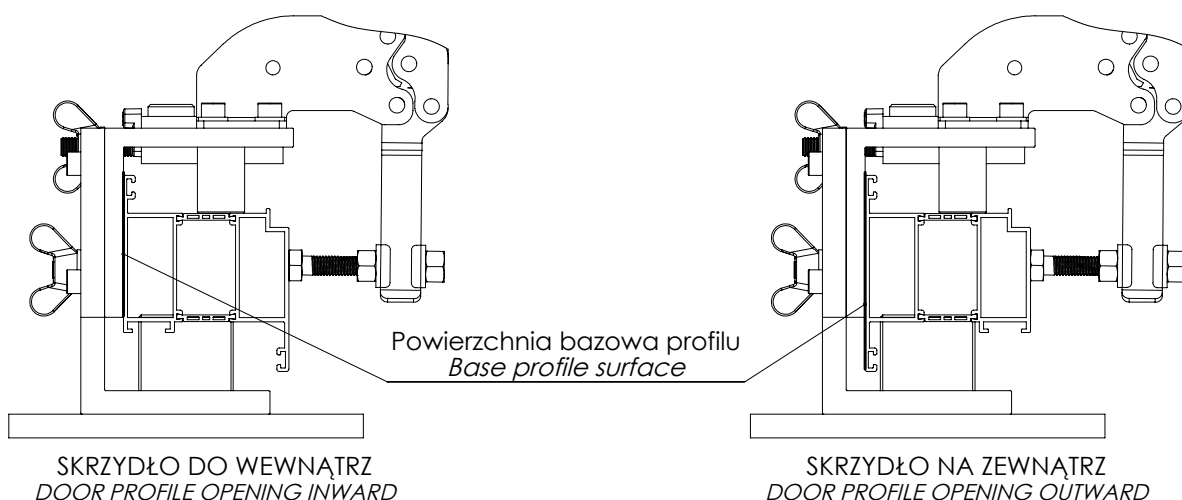


Zawias WU 1R
Hinge WU 1R



Pozostałe operacje obróbki w profilach wykonać wg dokładnych rysunków dla danego systemu aluminiowego.
Remaining operations perform according to detailed drawings of specific profiles processing

Wiercenie w skrzydle drzwiowym | drilling in door:

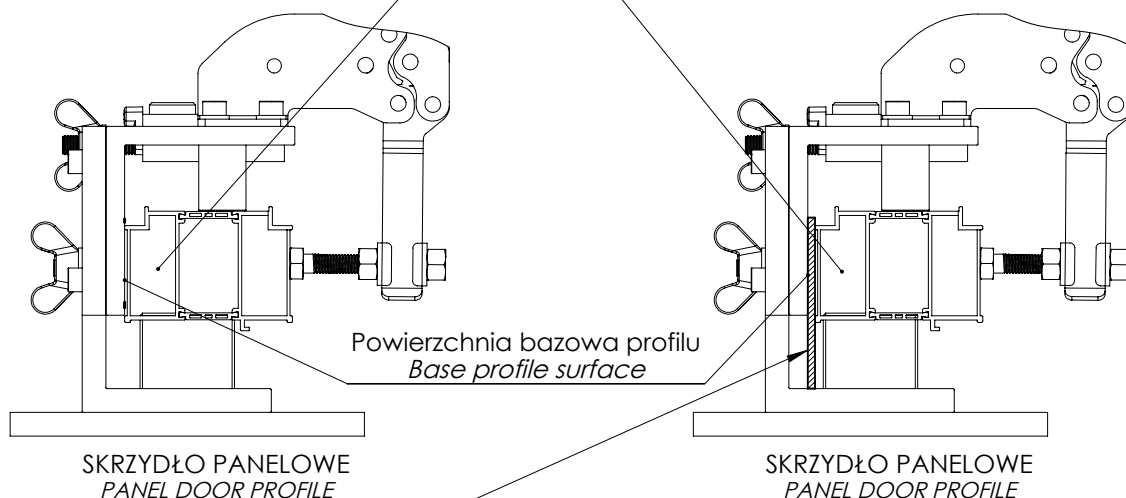


UWAGA!!!

Komora zewnętrzna: drzwi otwierane na zewnątrz
Komora wewnętrzna: drzwi otwierane do wewnątrz

Attention!!!

Outer chamber: opening outward
Inner chamber: opening inward



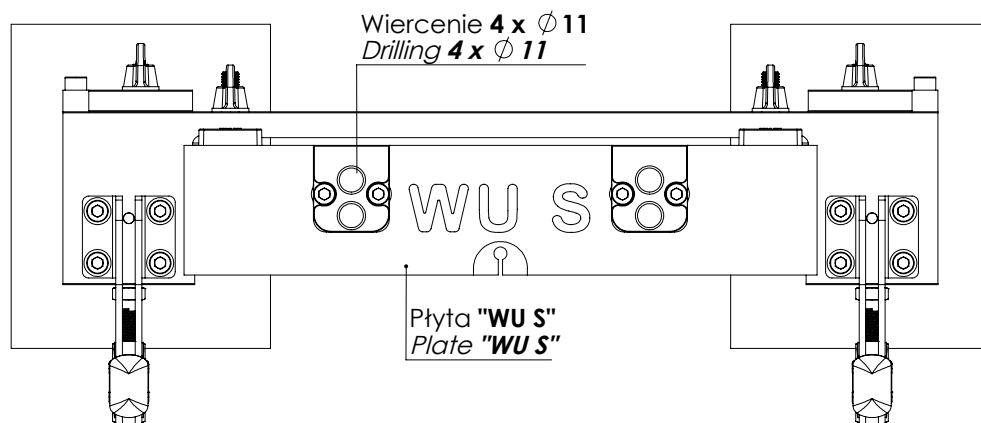
Może się zdarzyć, że dla pewnych specyficznych systemów dokładny dystans pod panel nie będzie dostępny. W takim przypadku należy użyć elementu dystansowego o tej samej grubości co dany panel i zastosować dystans jak dla normalnego skrzydła.

It may happen that for some specific systems the exact distance for panel, will not be available. In this case, use a spacer with the same thickness as the panel and use the distance the same as for normal door leaf.

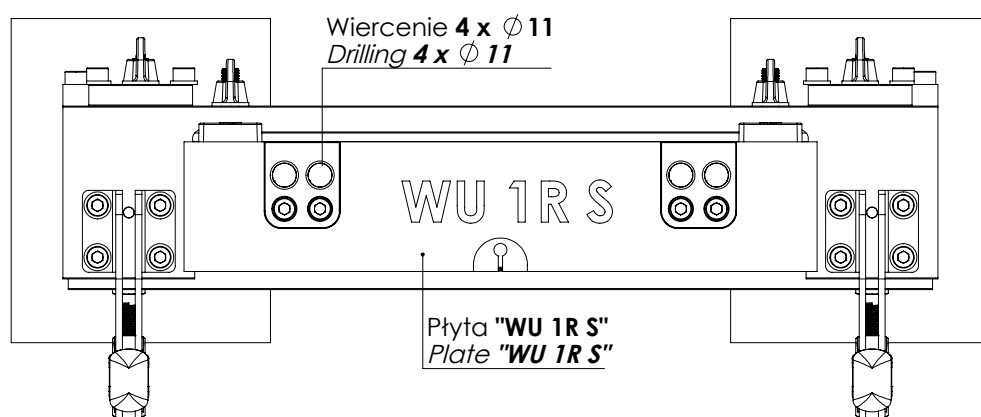


Głębokość poszczególnych otworów wykonać wg dokładnej dokumentacji dla danego systemu aluminiowego.
 The depth of individual holes should be made according to the detailed documentation for the aluminium system.

Zawias WU,WUT
 Hinge WU,WUT

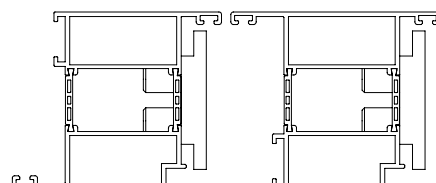
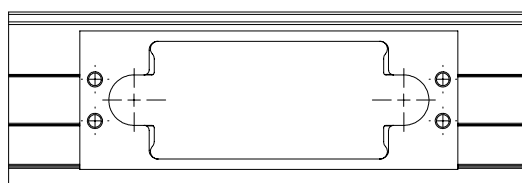
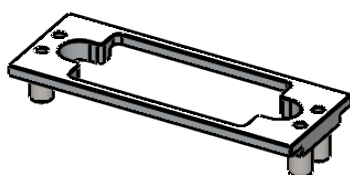


Zawias WU 1R
 Hinge WU 1R

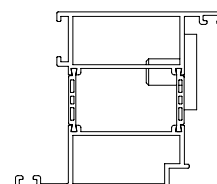
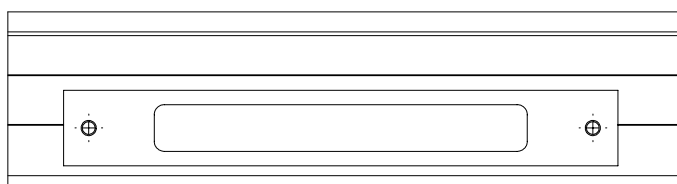


Frezowanie w profilu skrzydła pod mechanizm regulacji - wykonać po wierceniu.
 Milling in door profile perform after drilling. Shape according to small pattern:

Zawias WU,WUT
 Hinge WU,WUT



Zawias WU 1R
 Hinge WU 1R



Pozostałe operacje obróbki w profilach wykonać wg dokładnych rysunków dla danego systemu aluminiowego.
 Remaining operations perform according to detailed drawings of specific profiles processing

